

FIG. 1A

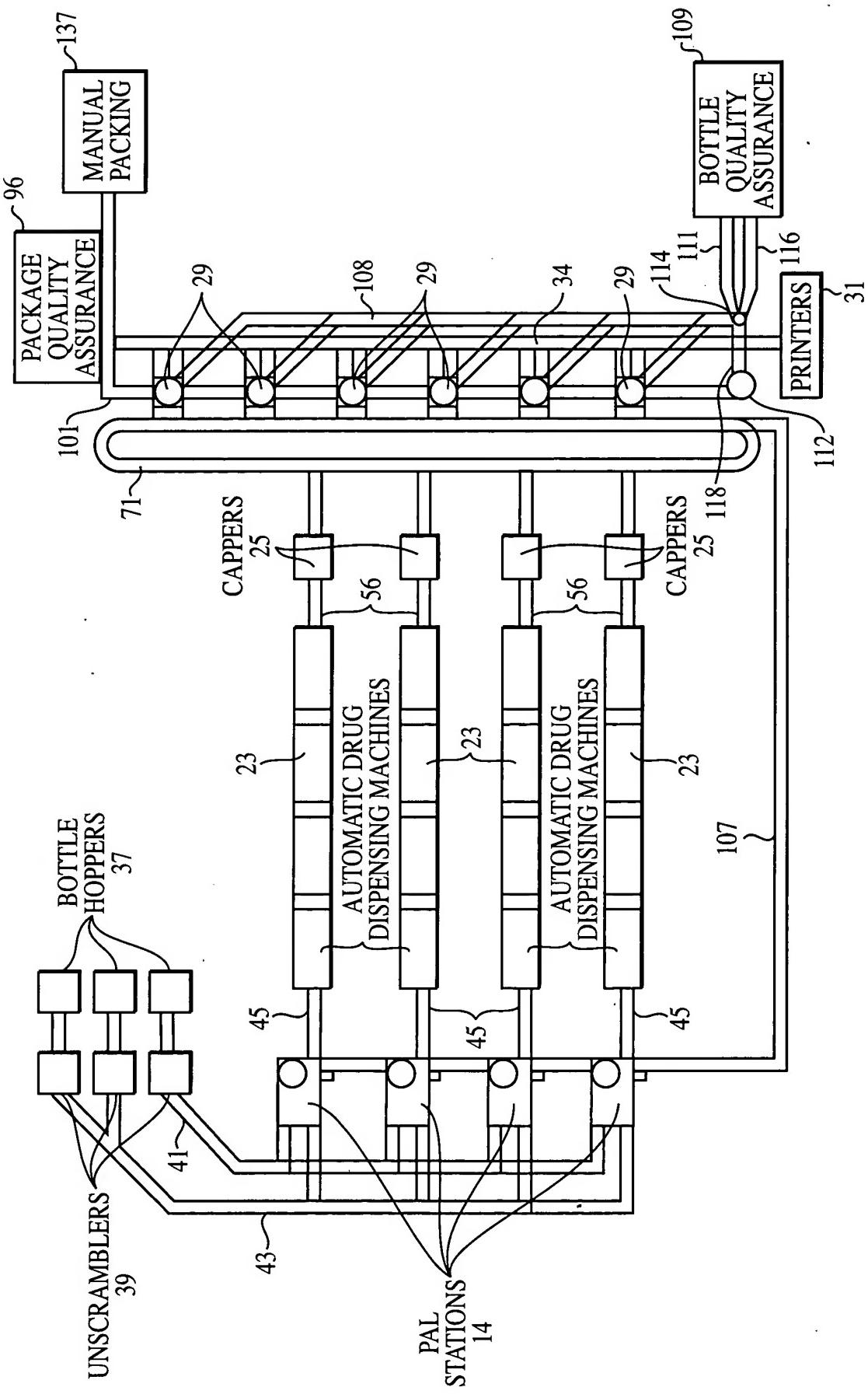


FIG. 1B

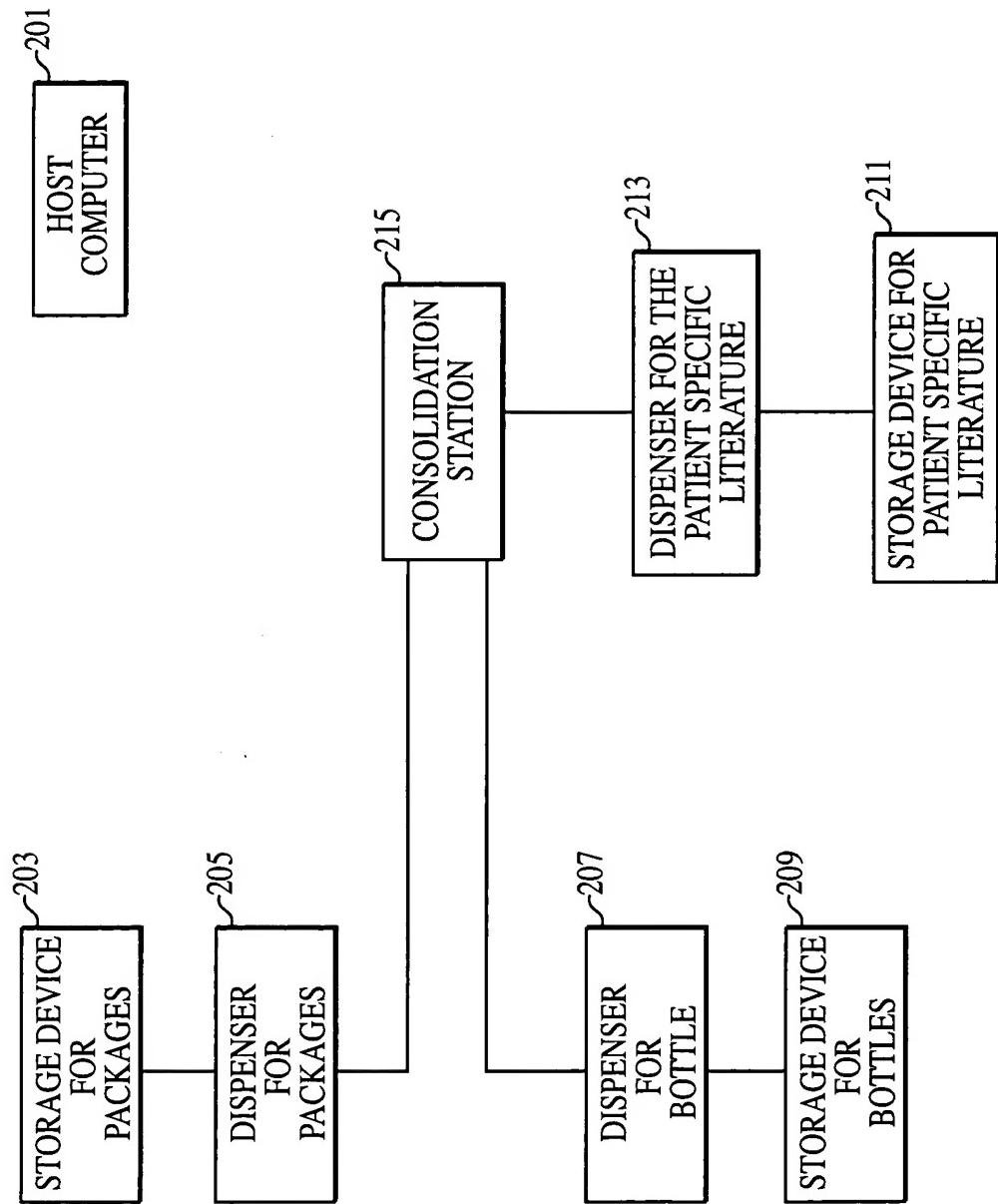
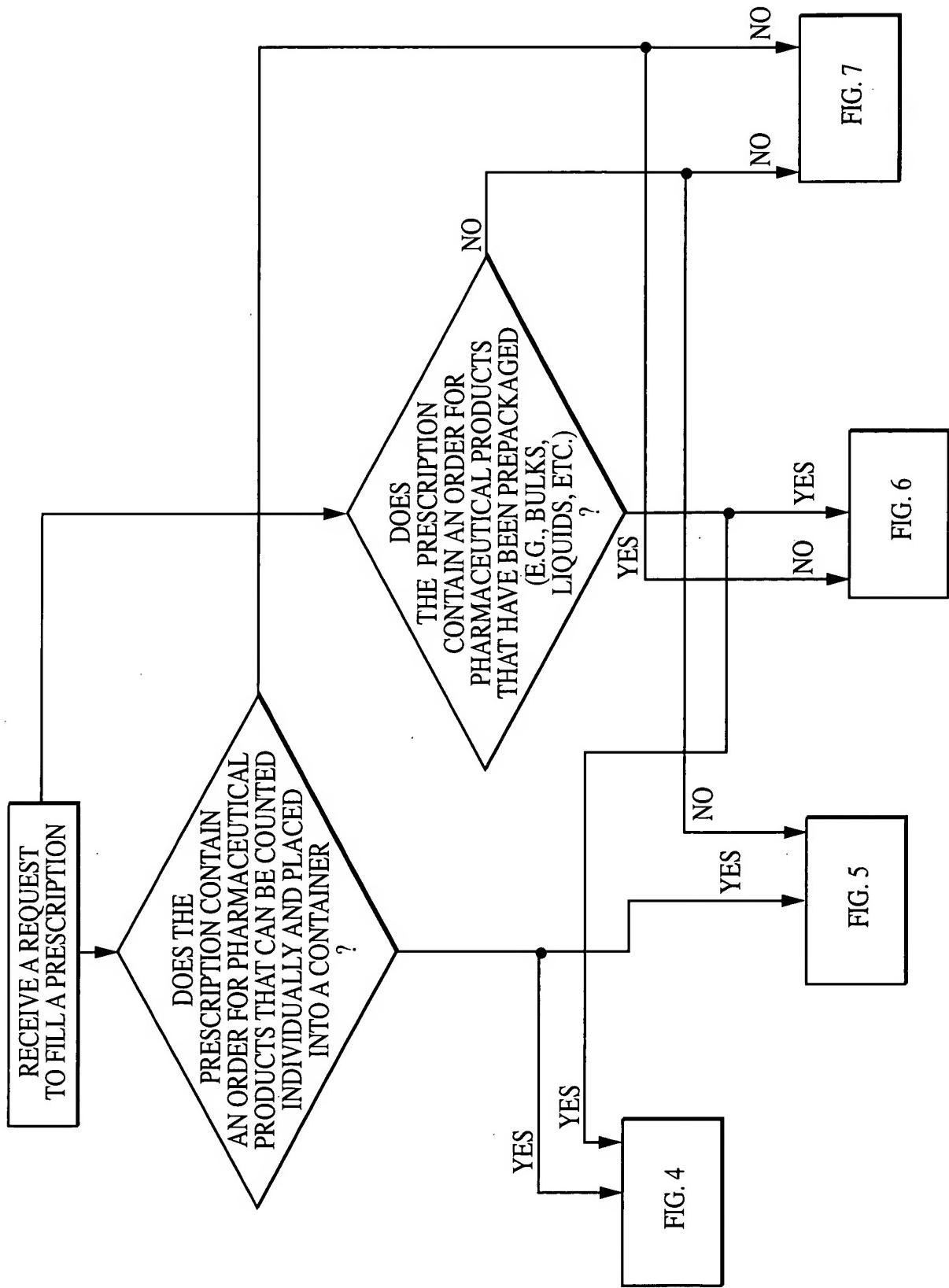


FIG. 2

FIG. 3



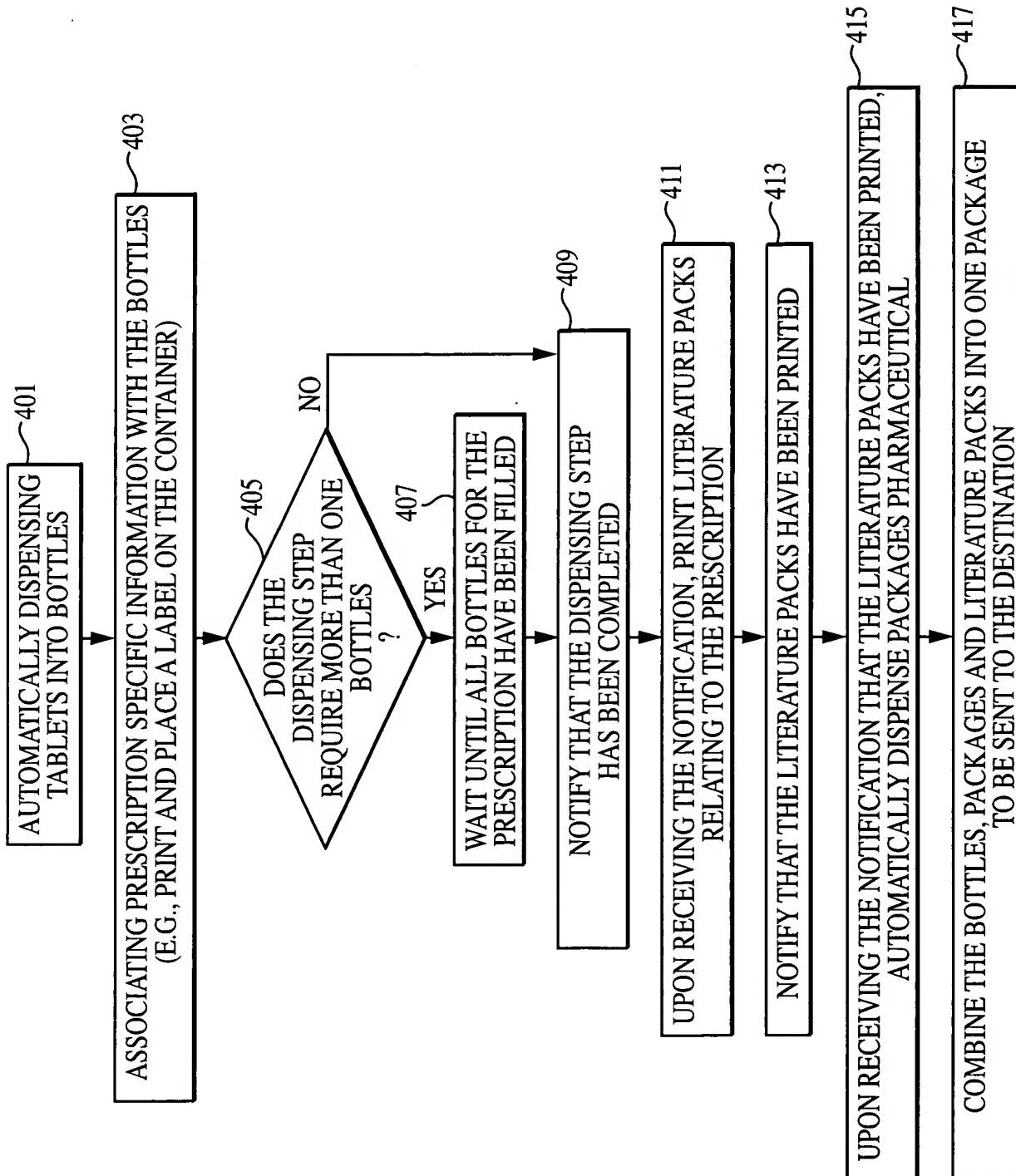


FIG. 4

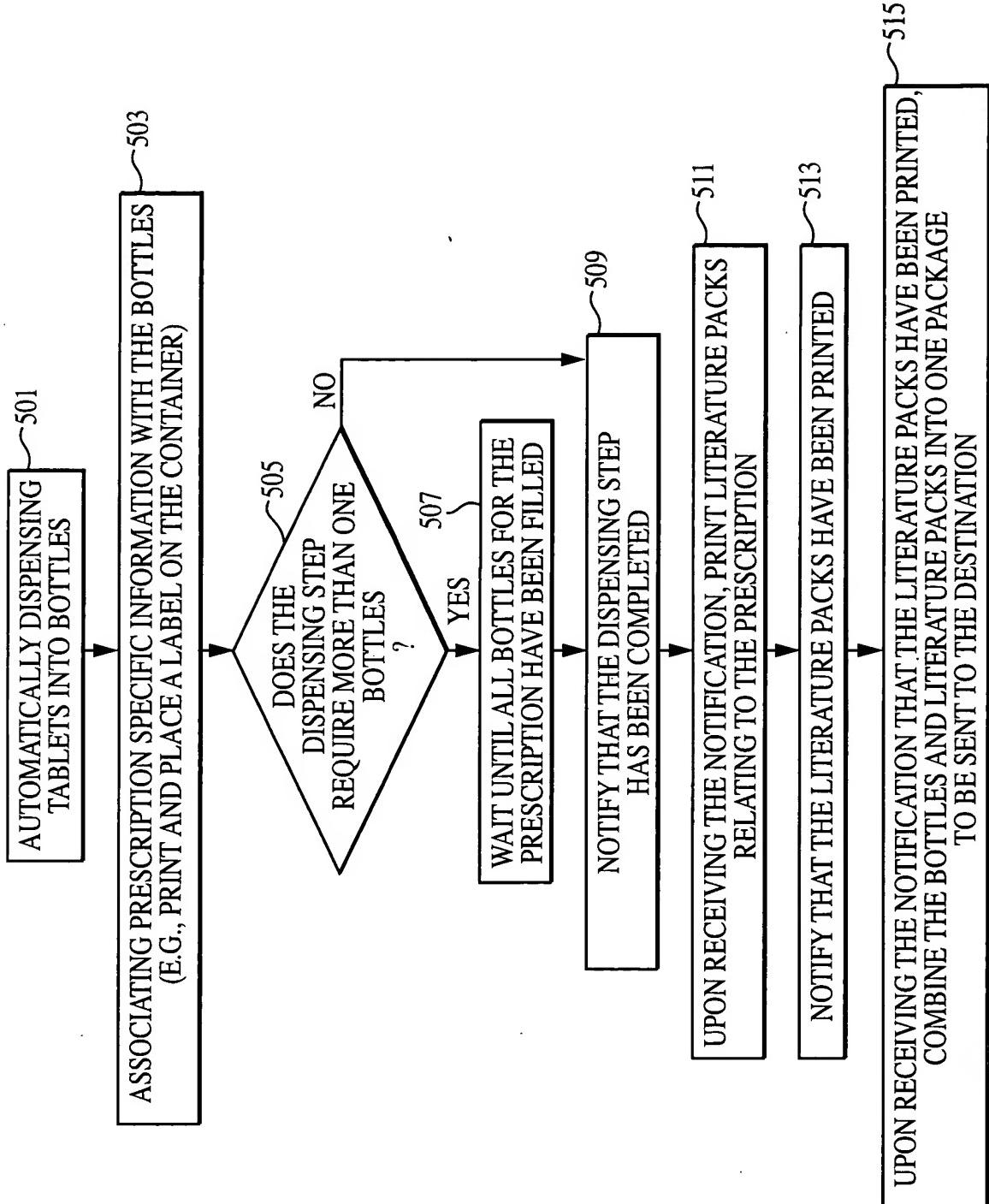


FIG. 5

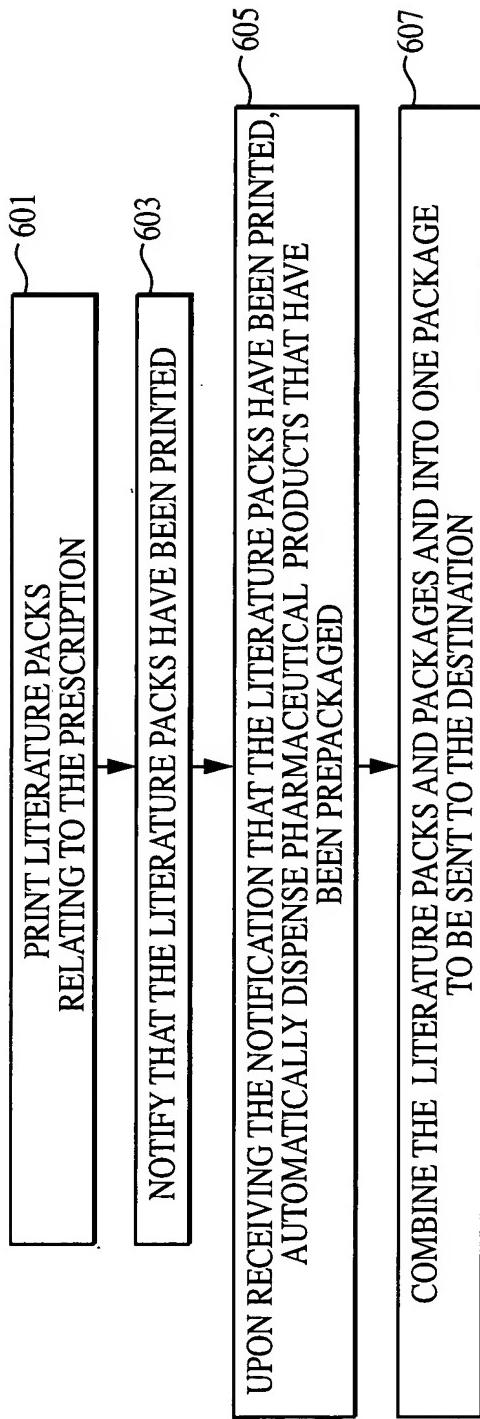


FIG. 6

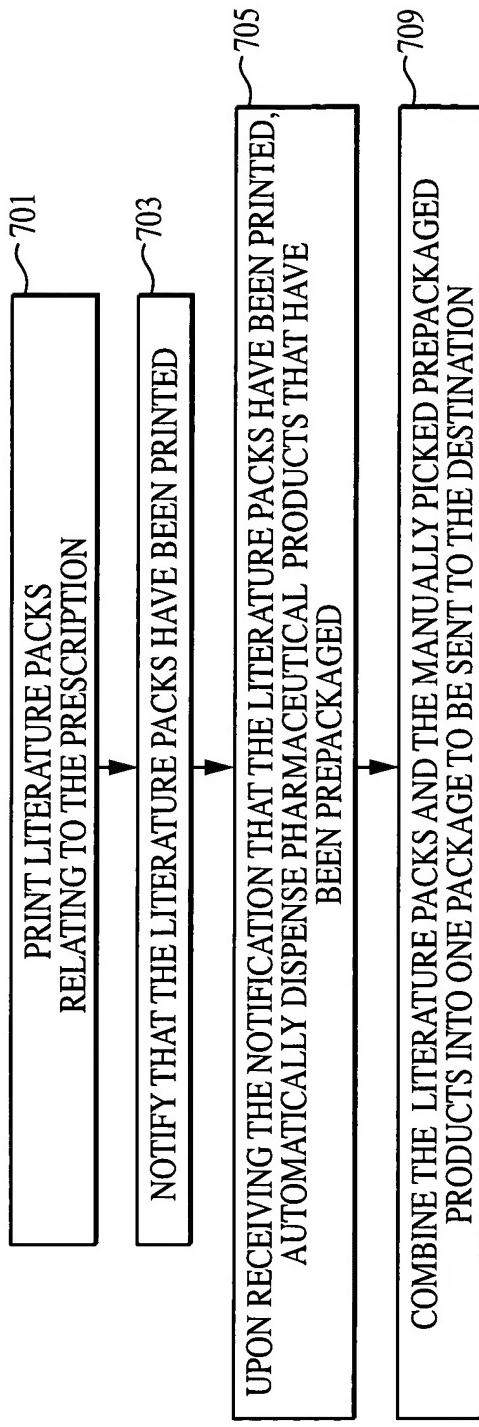


FIG. 7

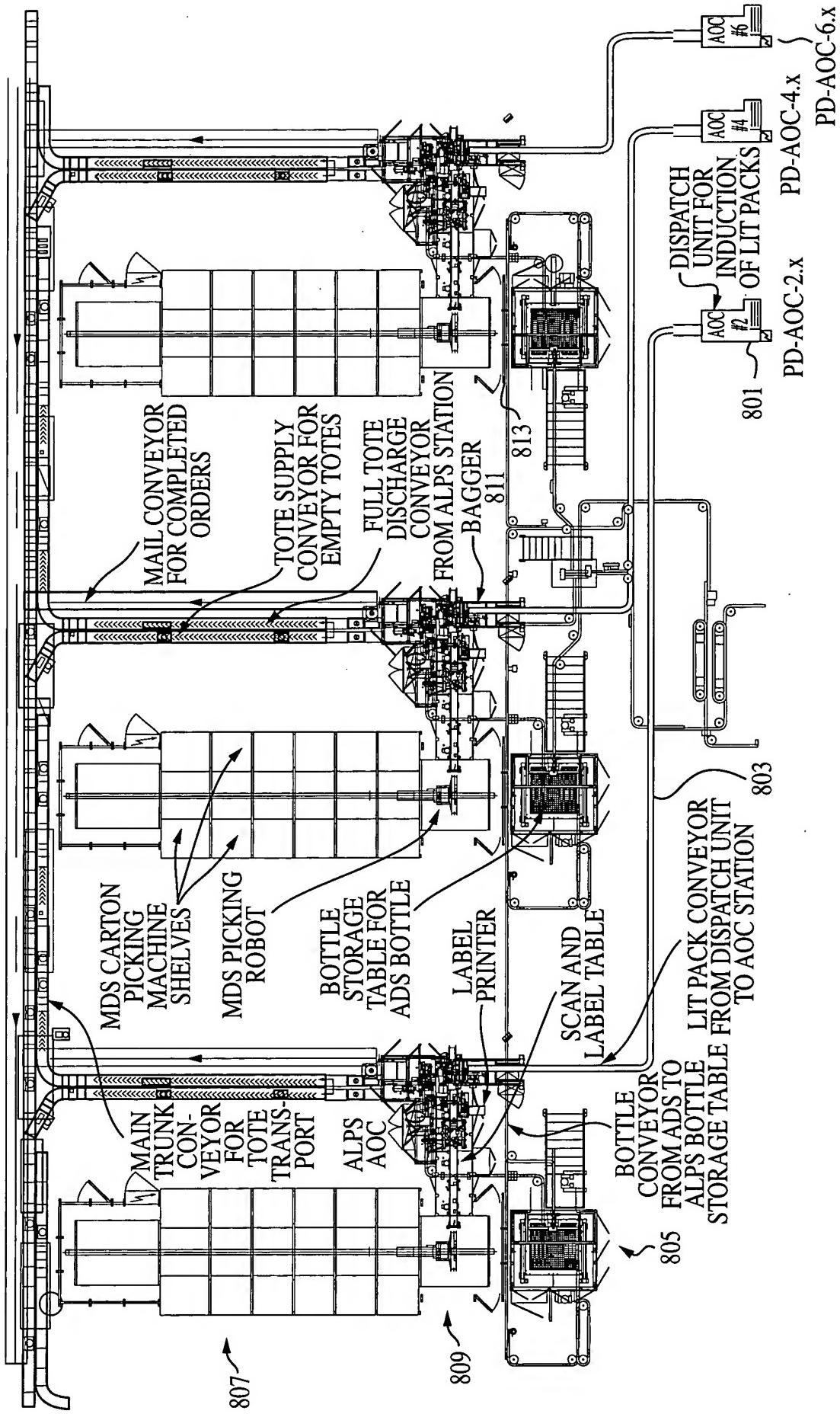
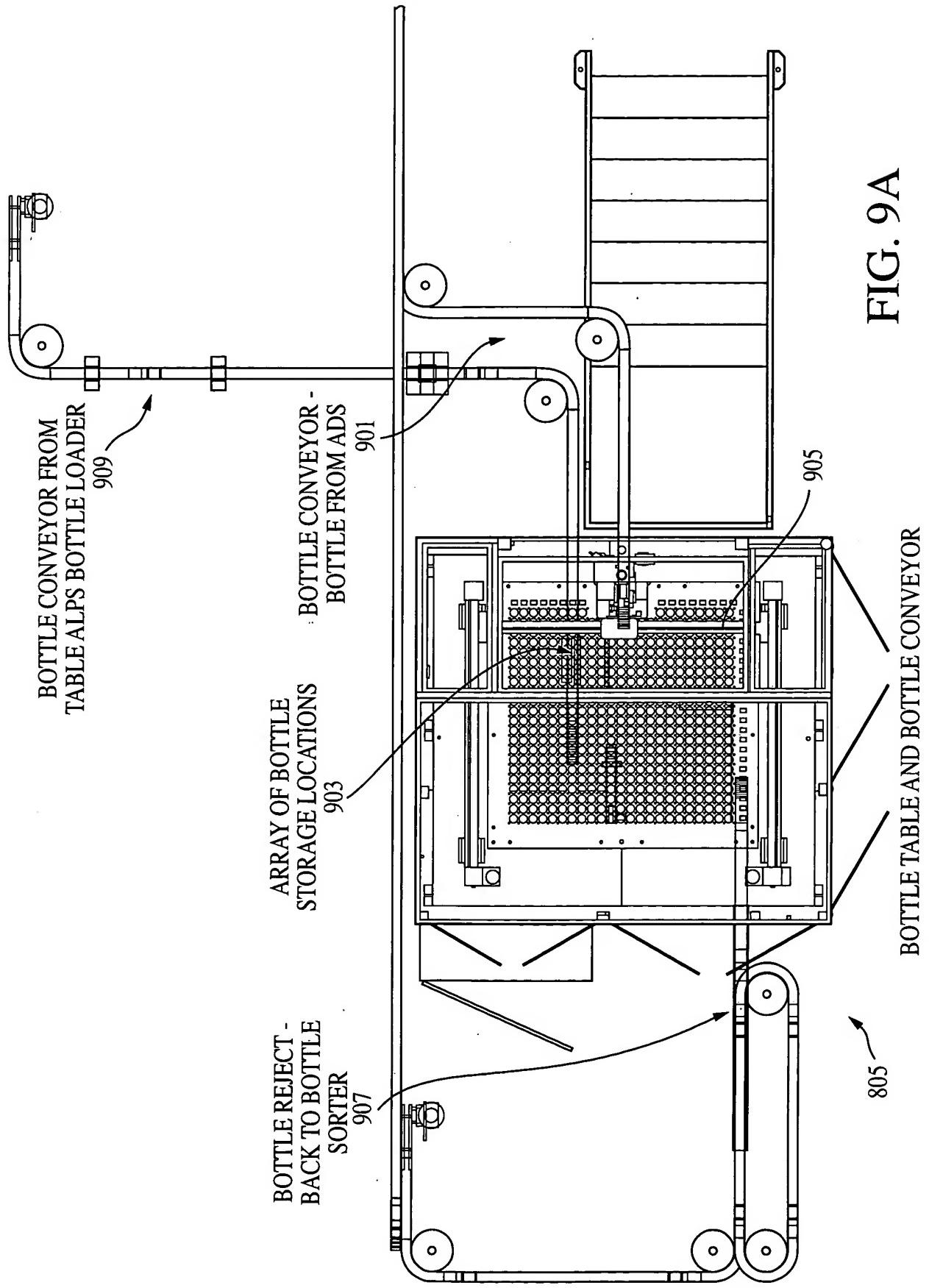


FIG. 8



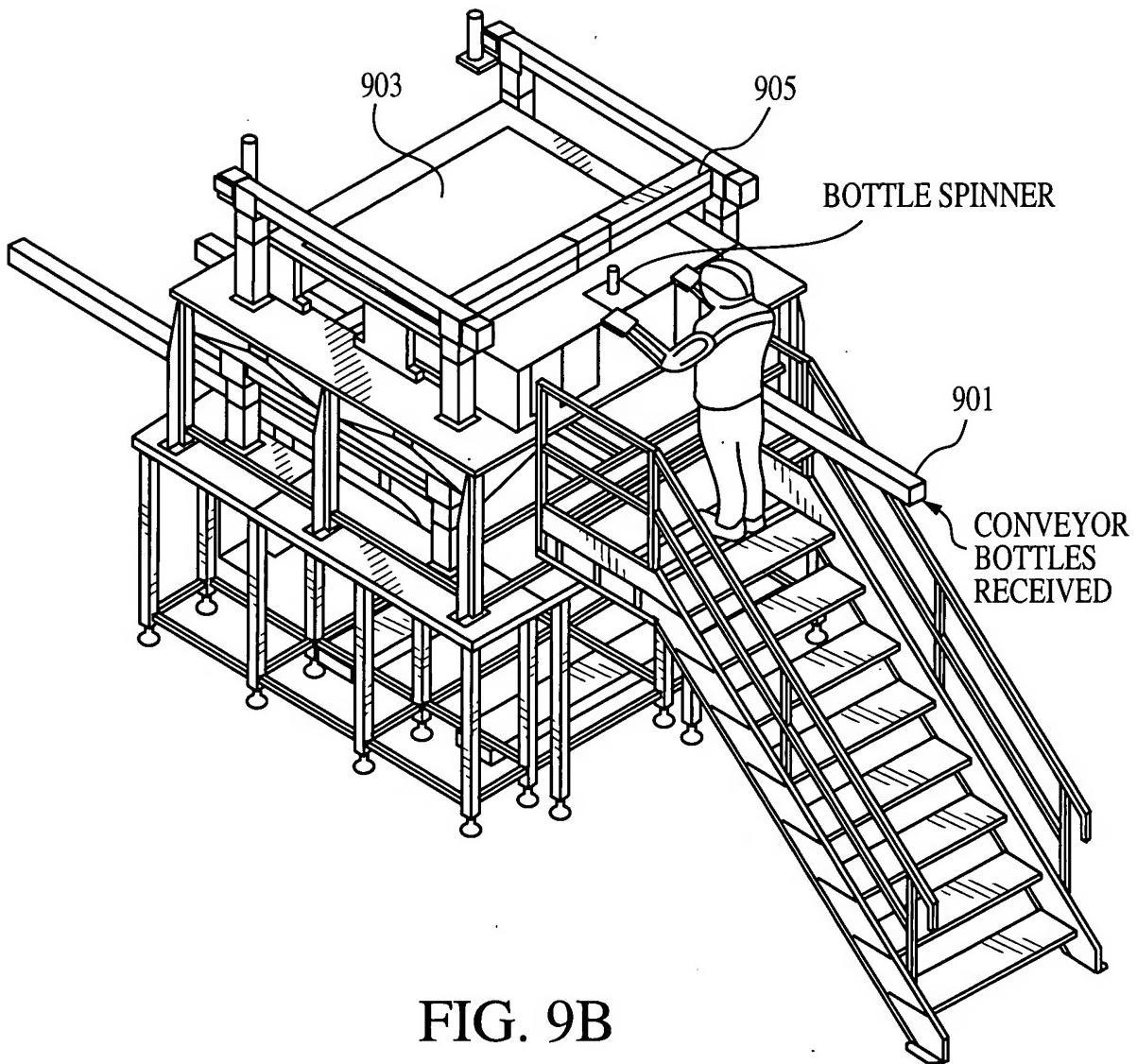


FIG. 9B

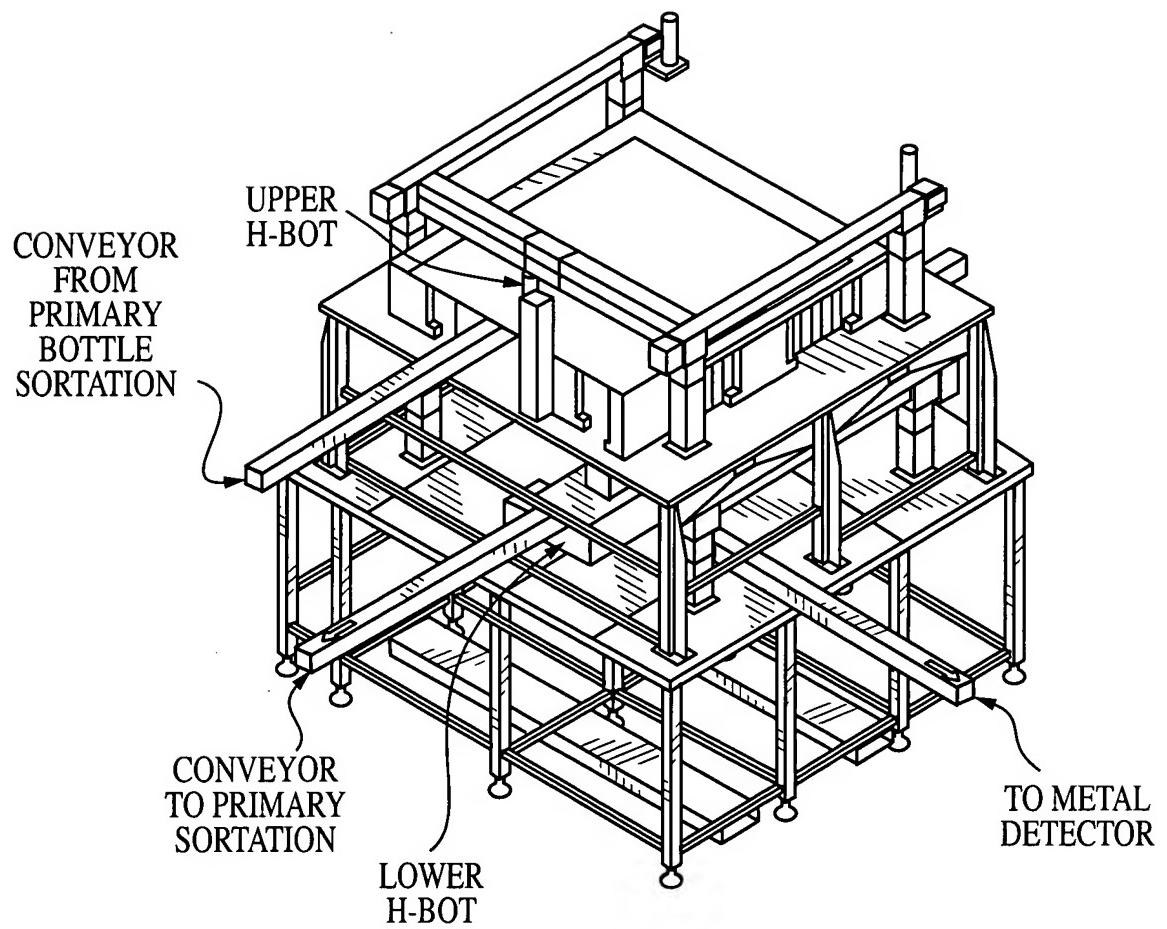


FIG. 9C

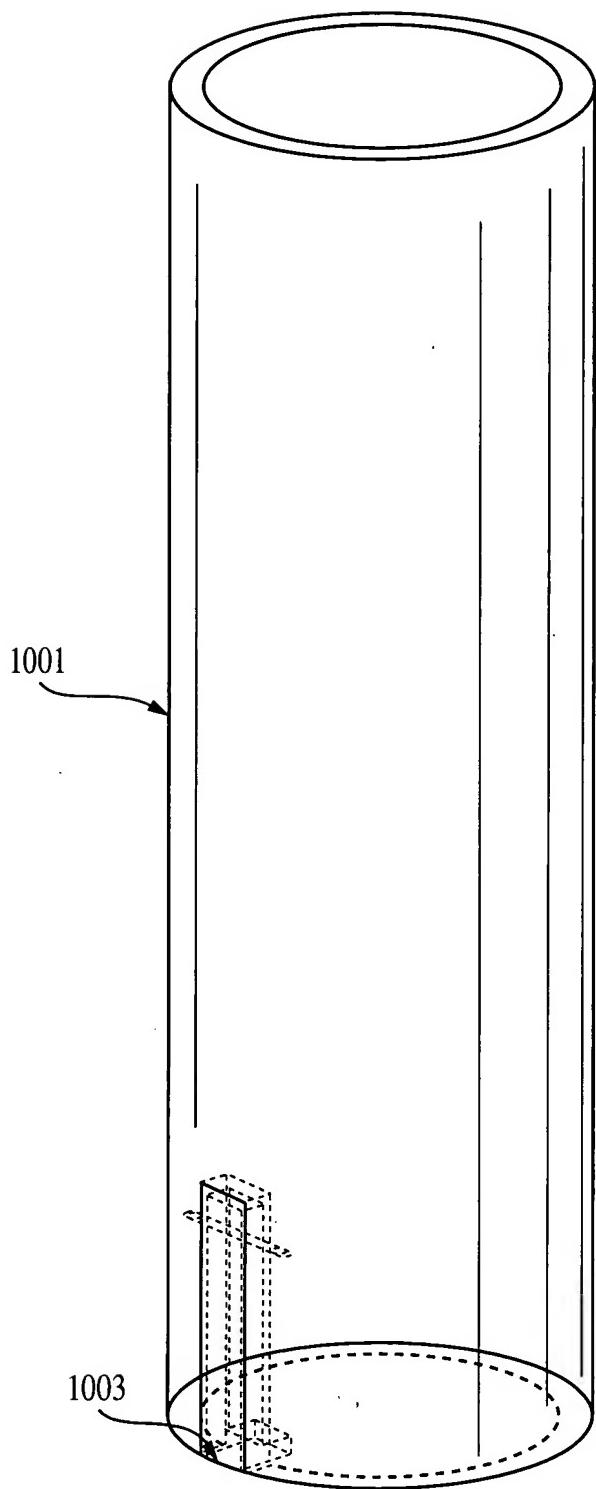


FIG. 10

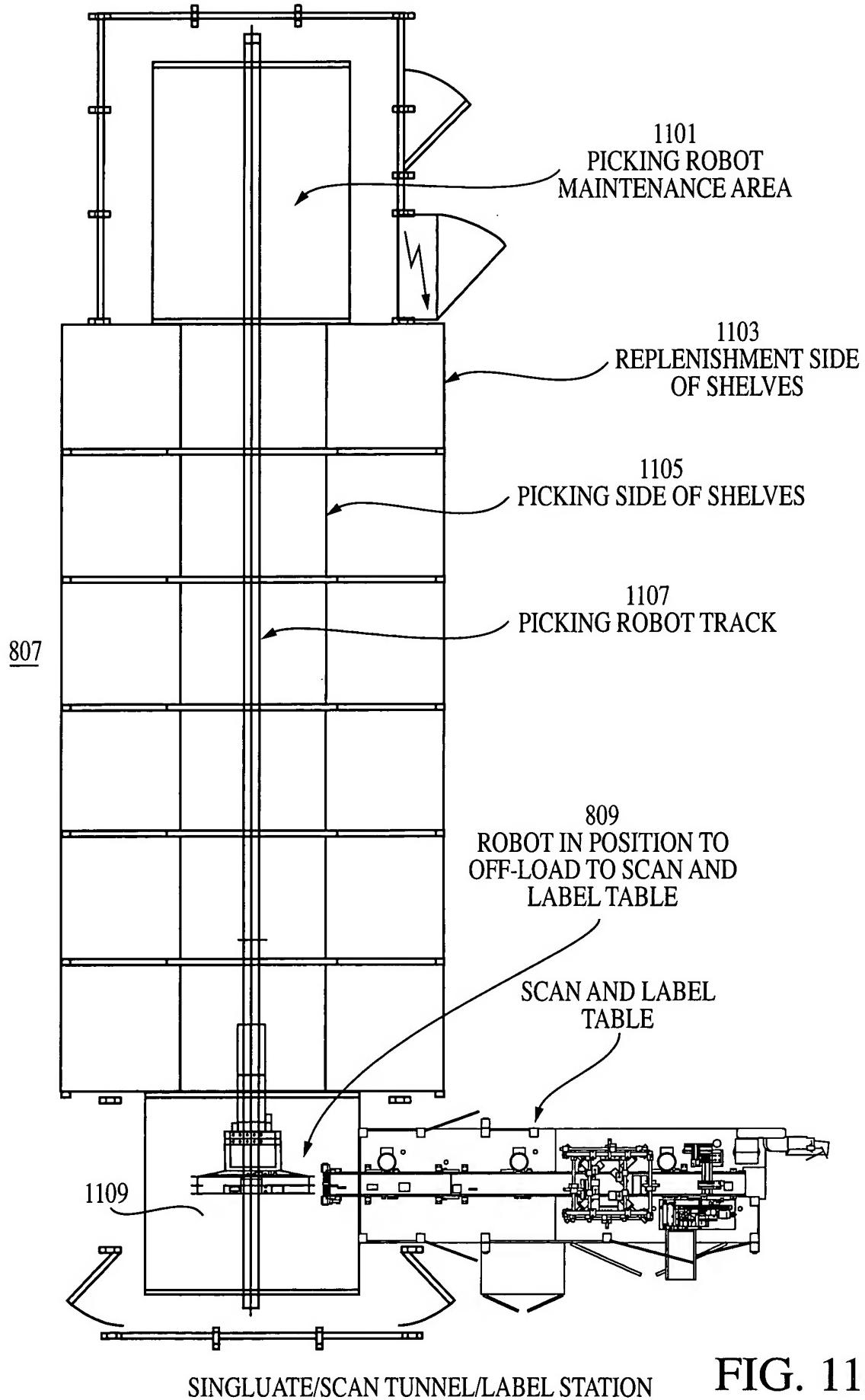


FIG. 11

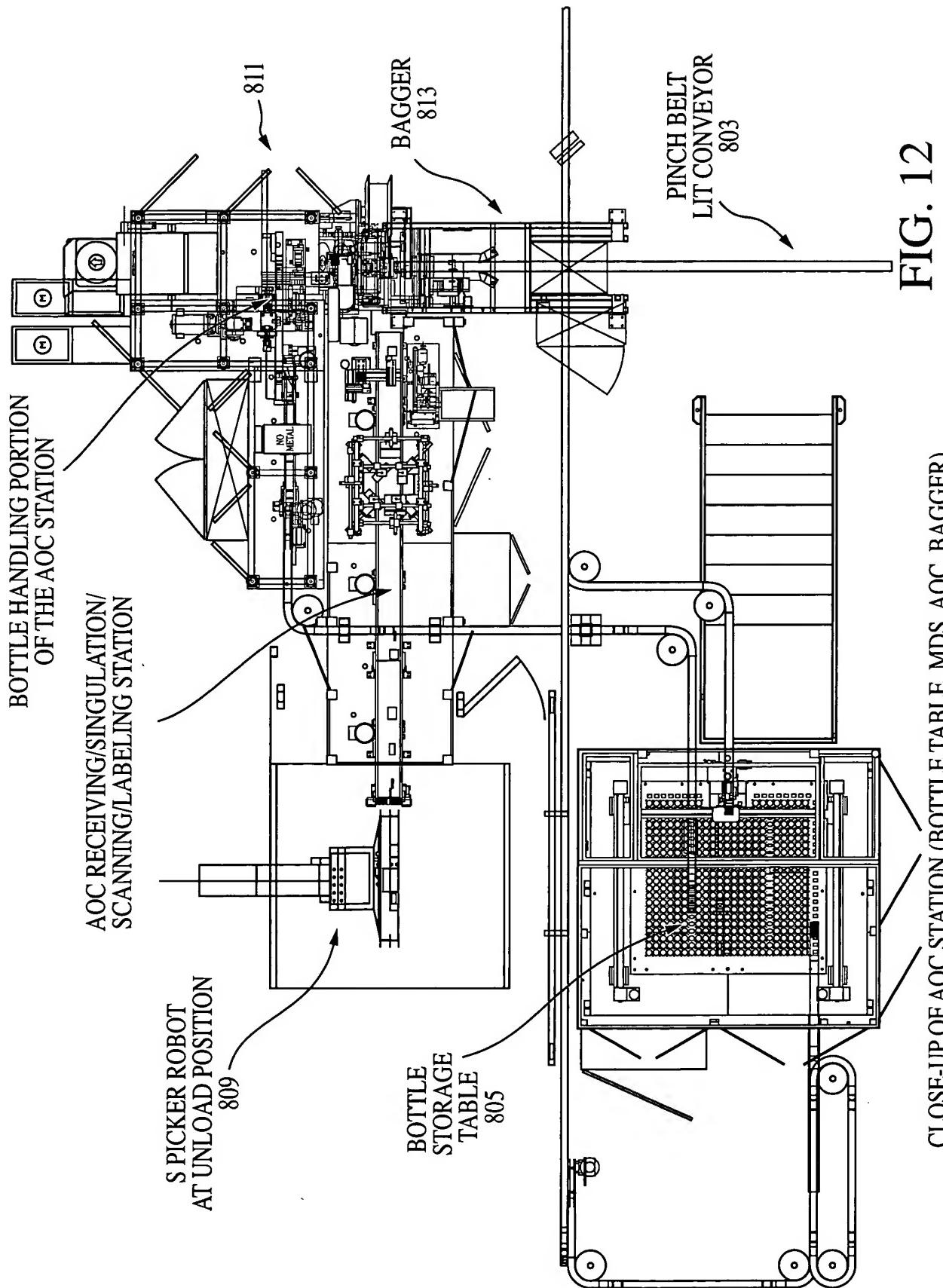


FIG. 12

CLOSE-UP OF AOC STATION (BOTTLE TABLE, MDS, AOC, BAGGER)

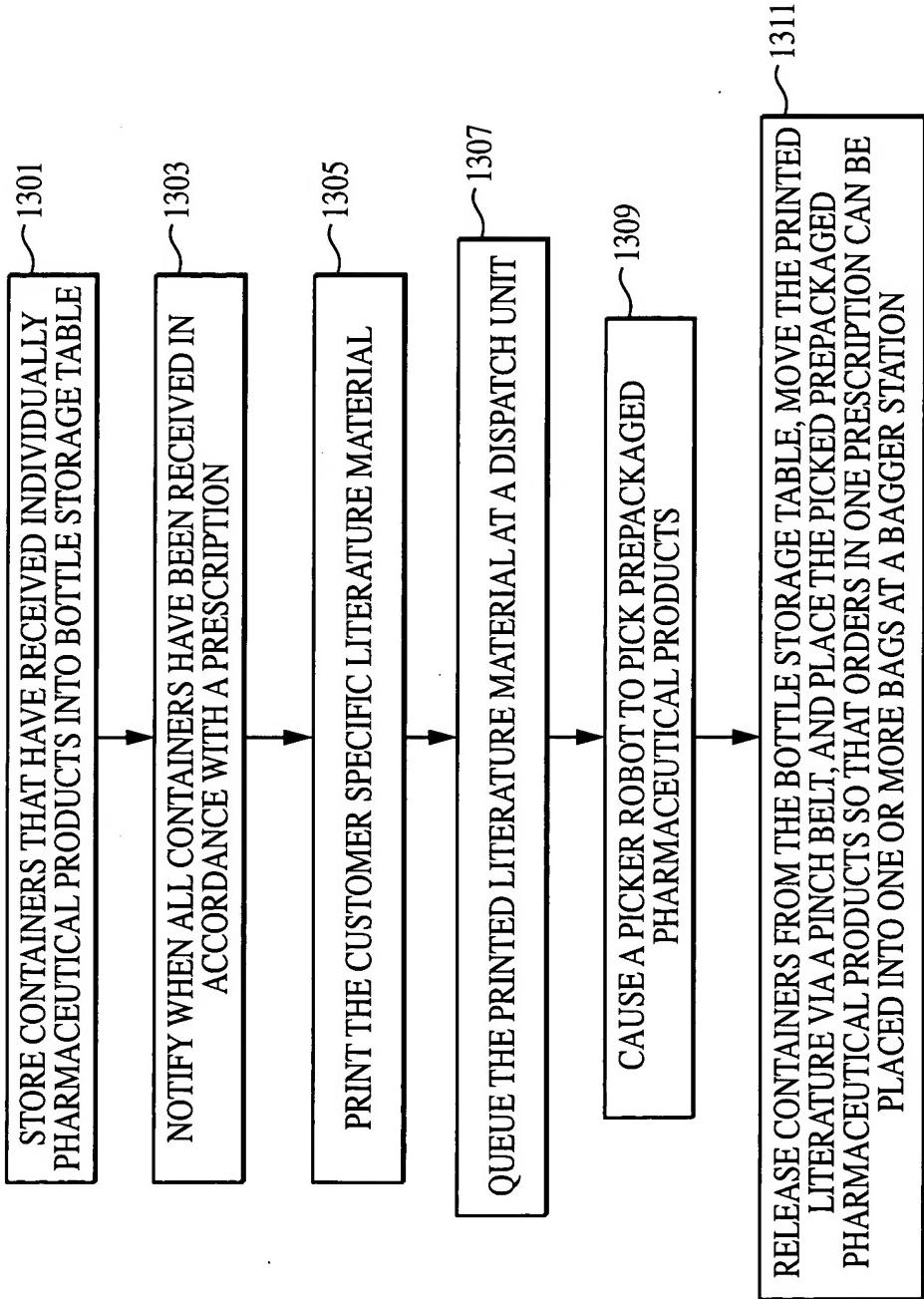


FIG. 13

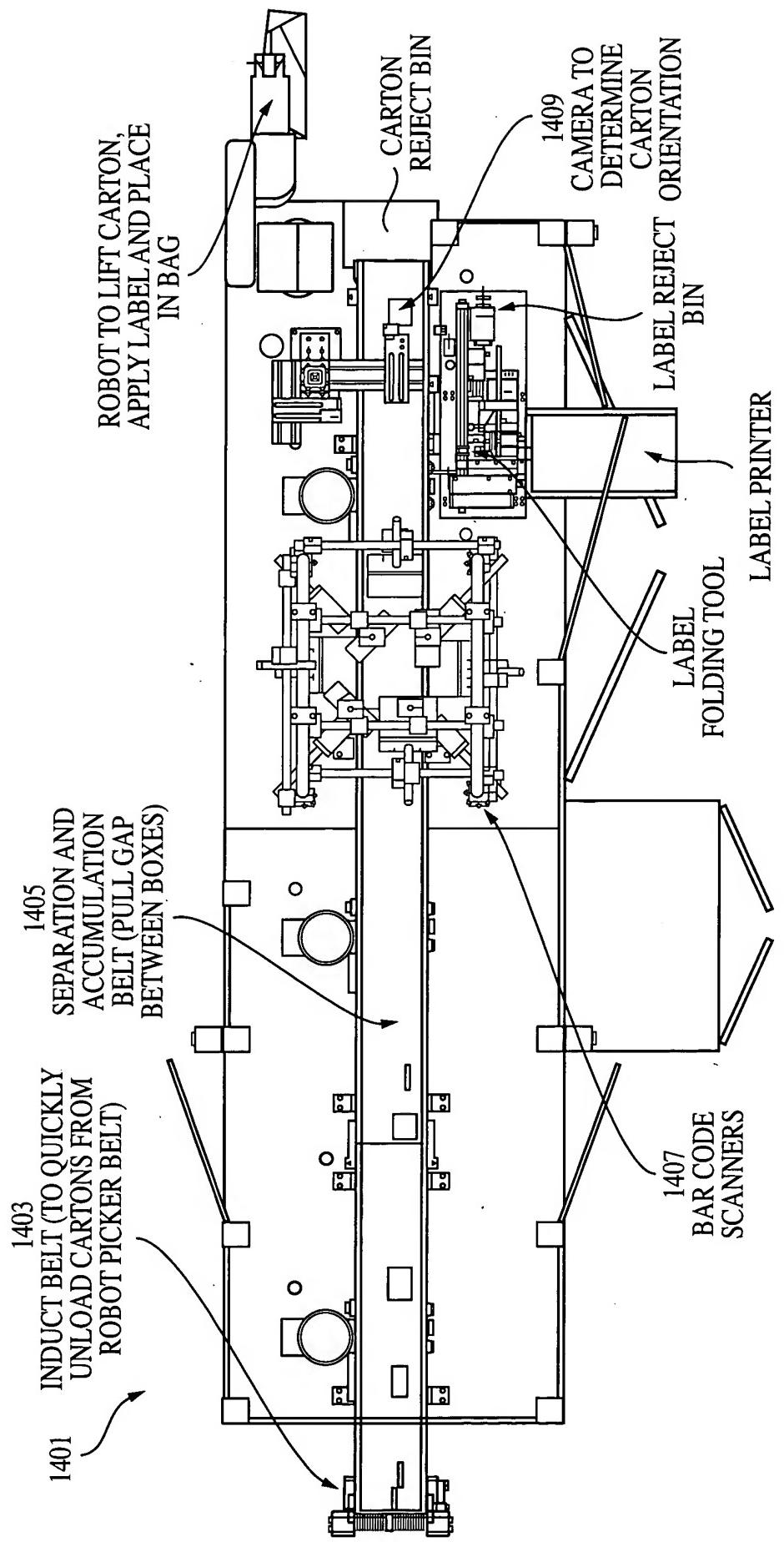


FIG. 14

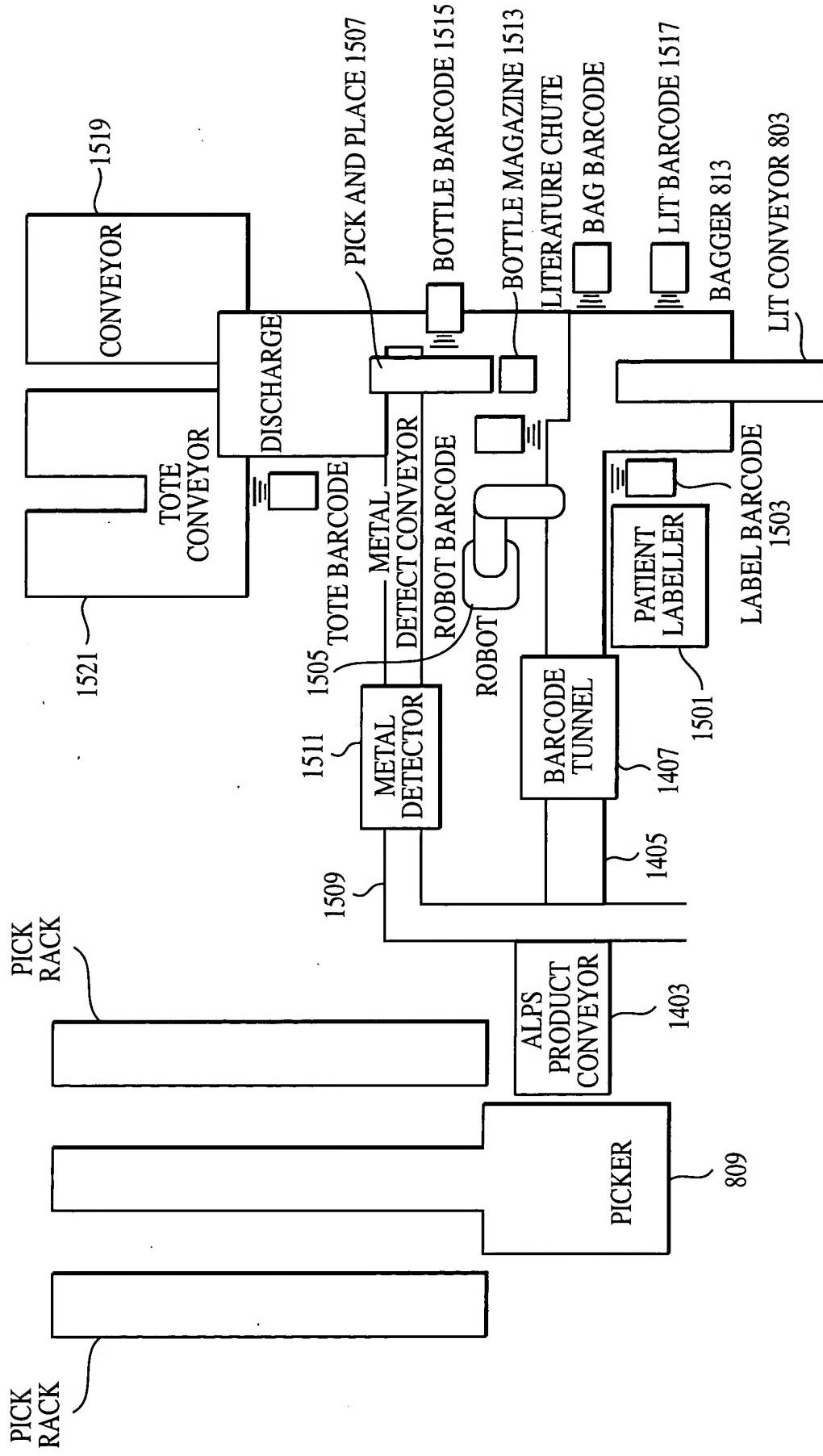


FIG. 15A

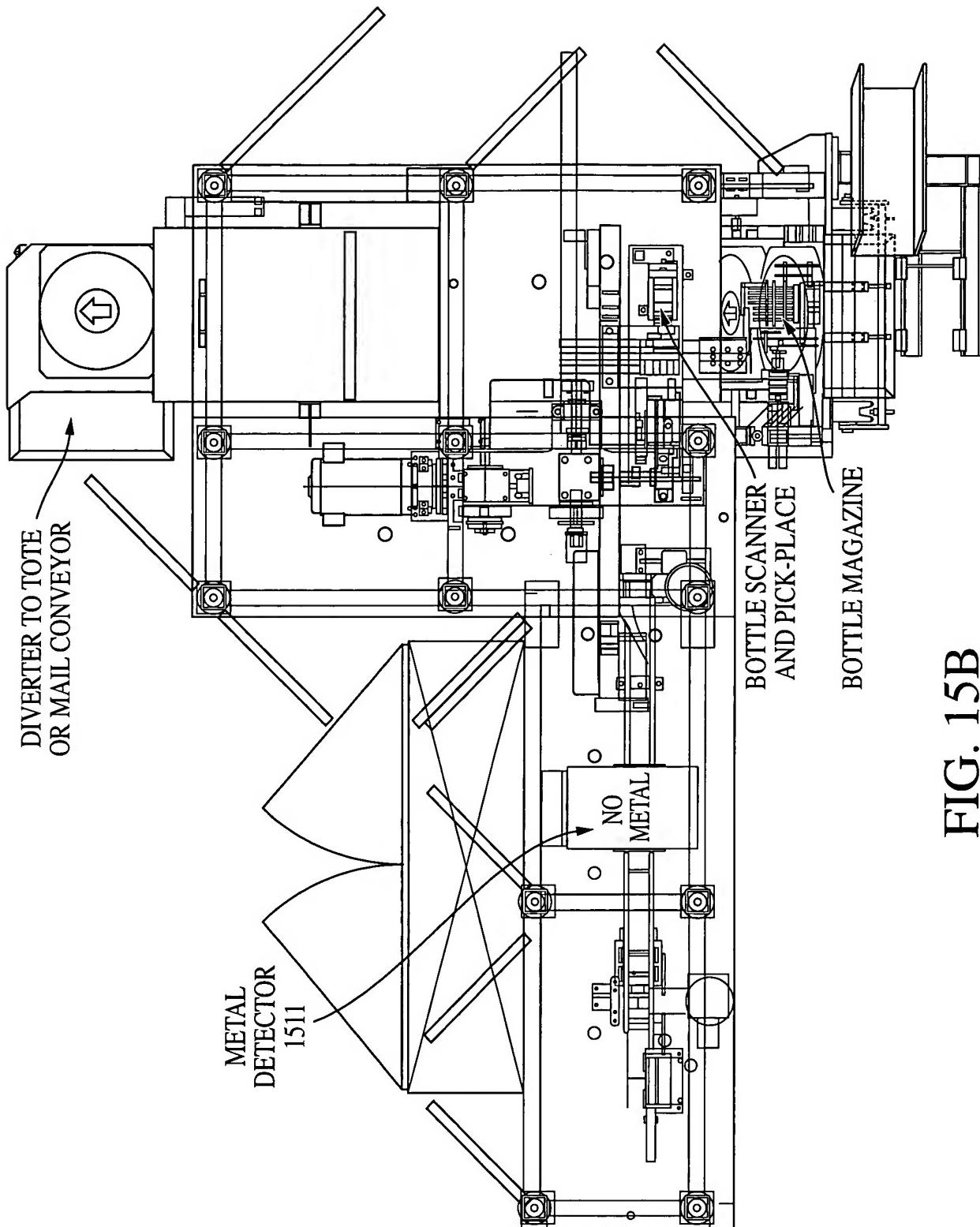


FIG. 15B

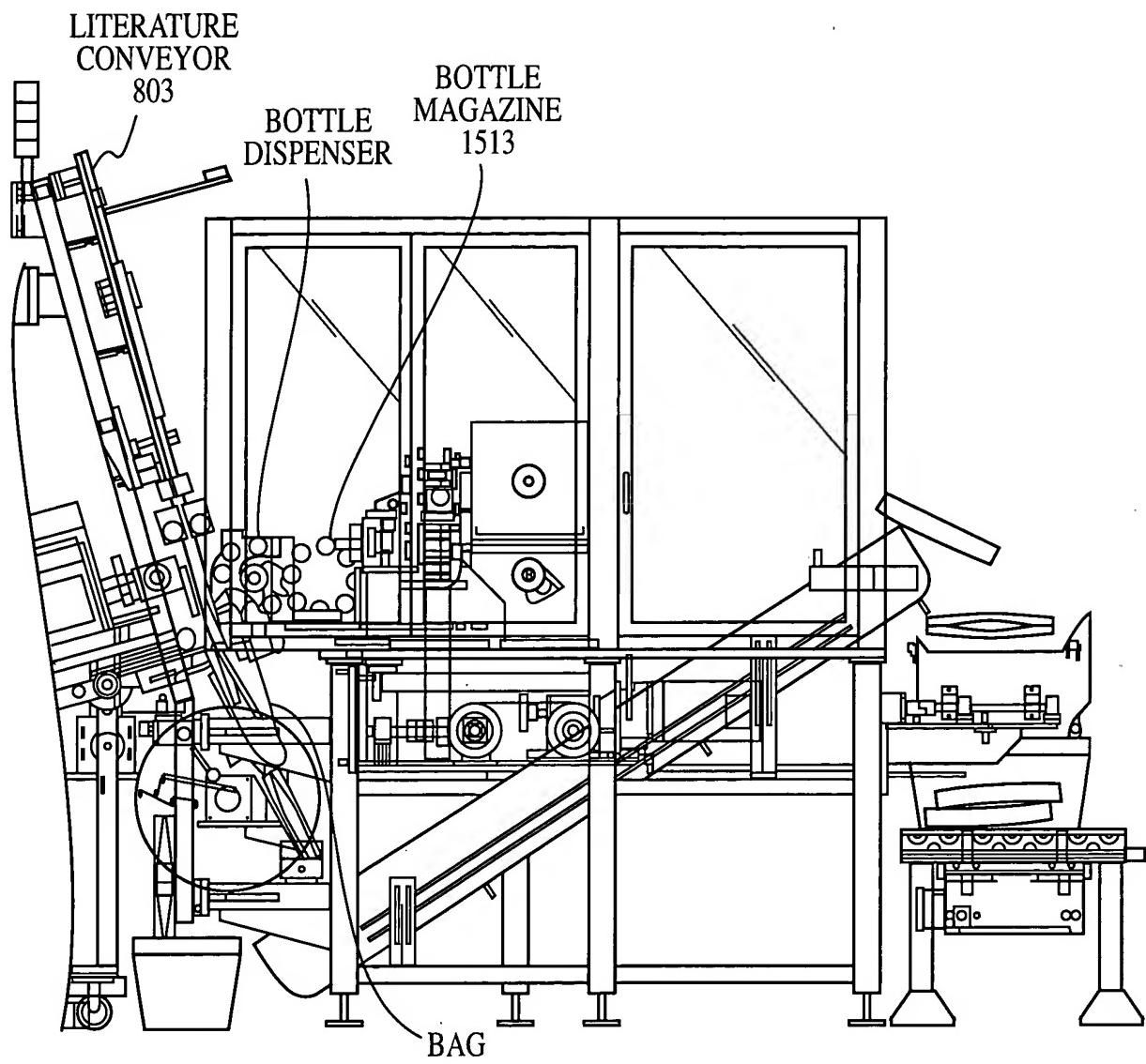


FIG. 15C

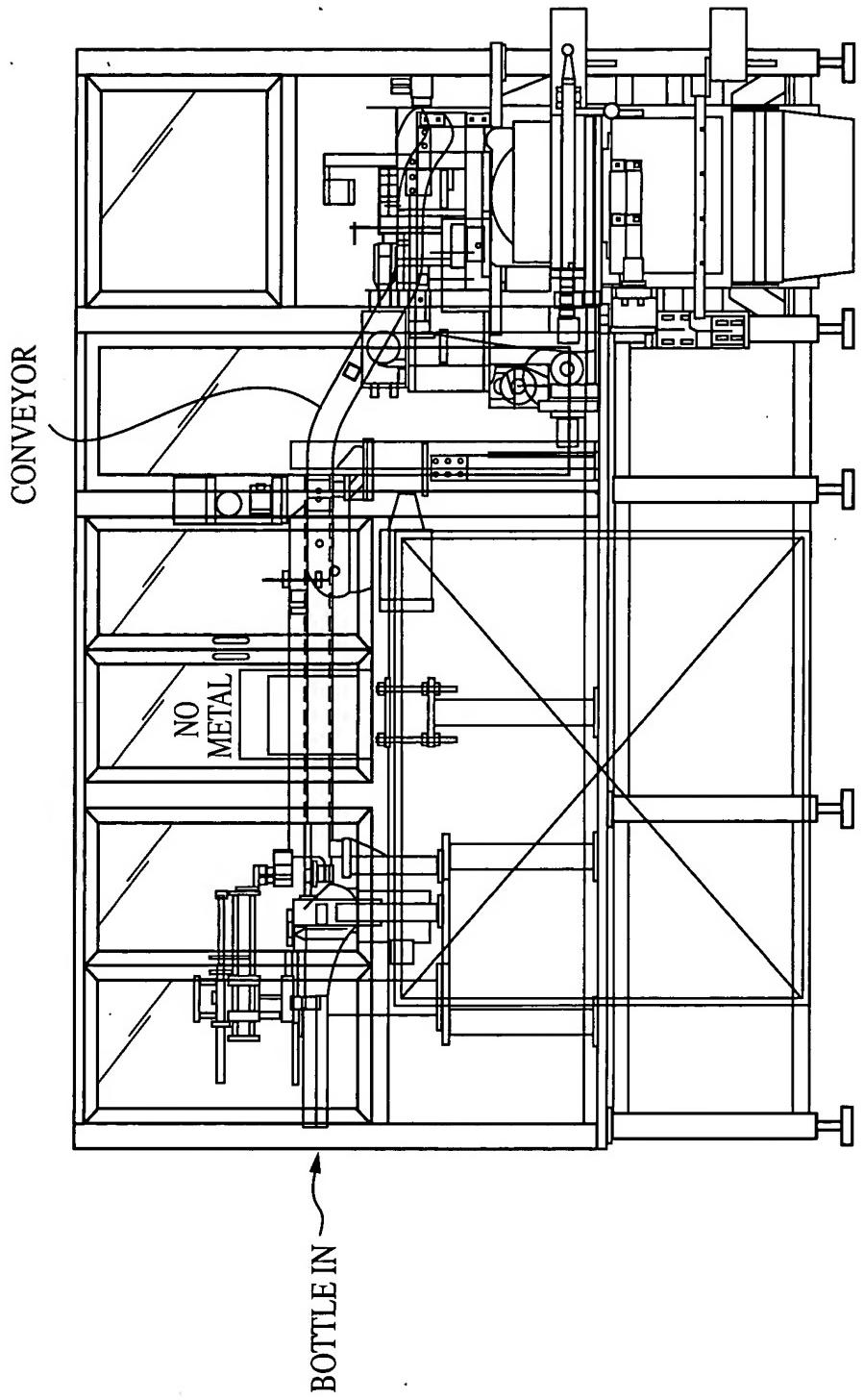


FIG. 15D

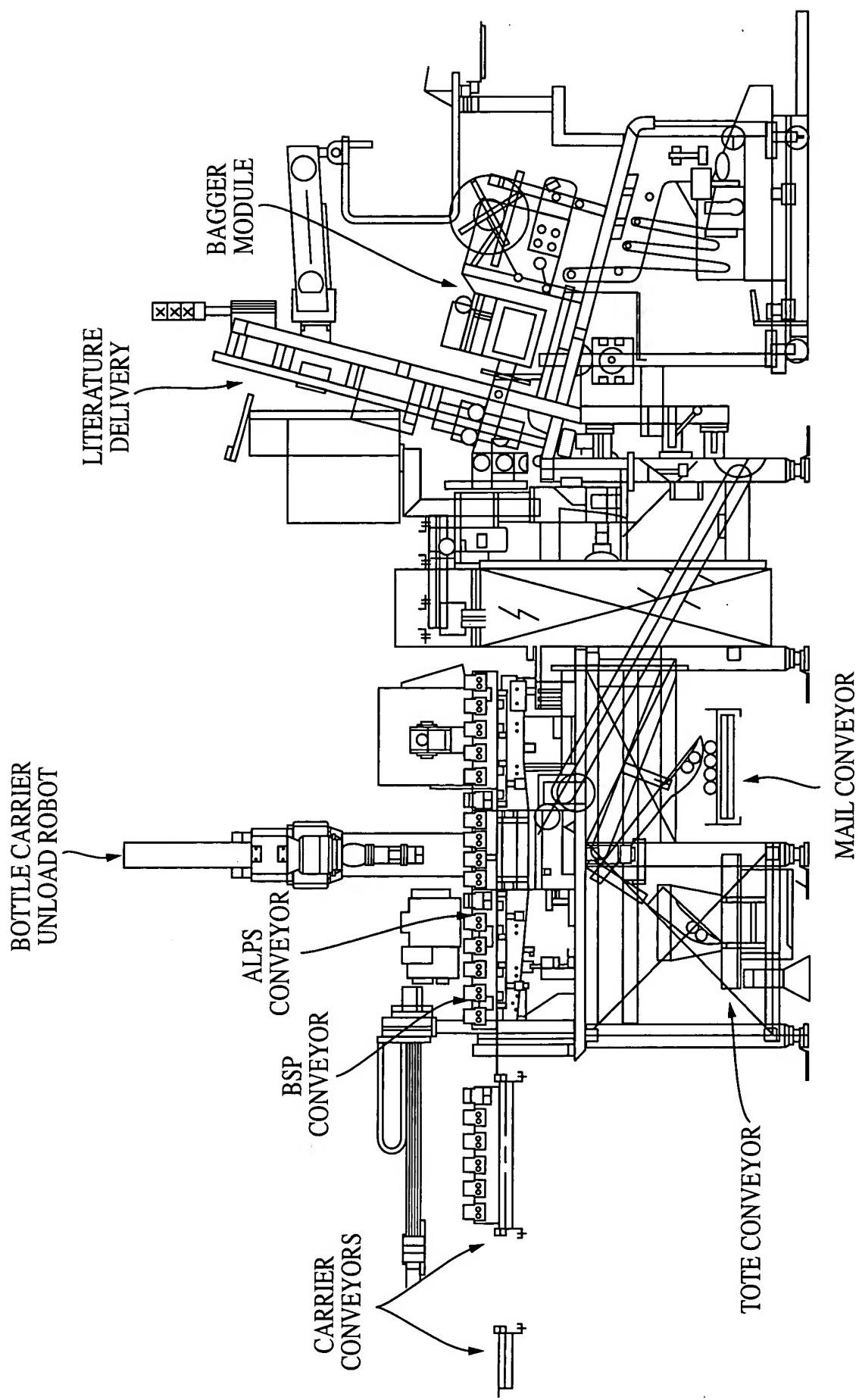


FIG. 15E

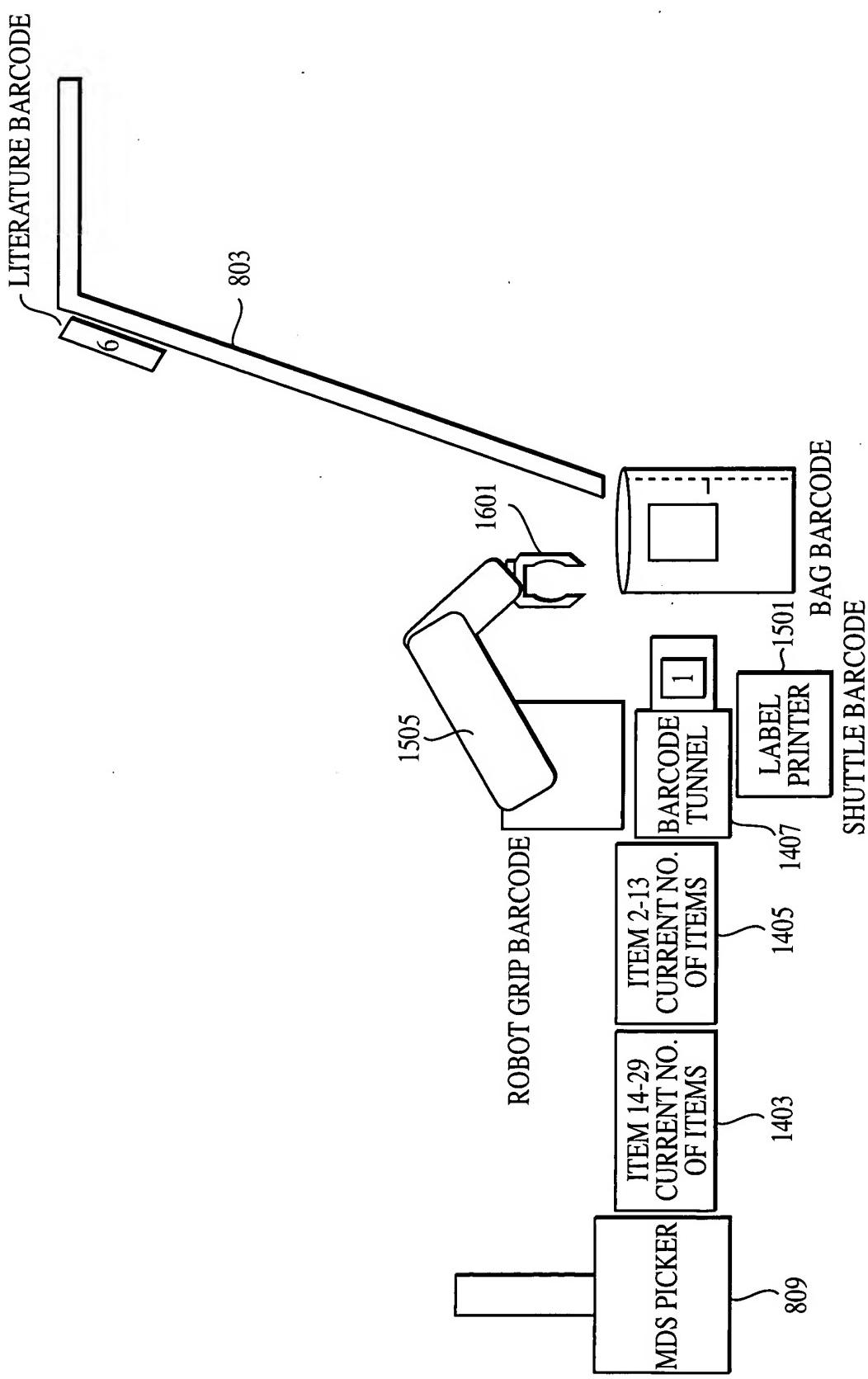


FIG. 16

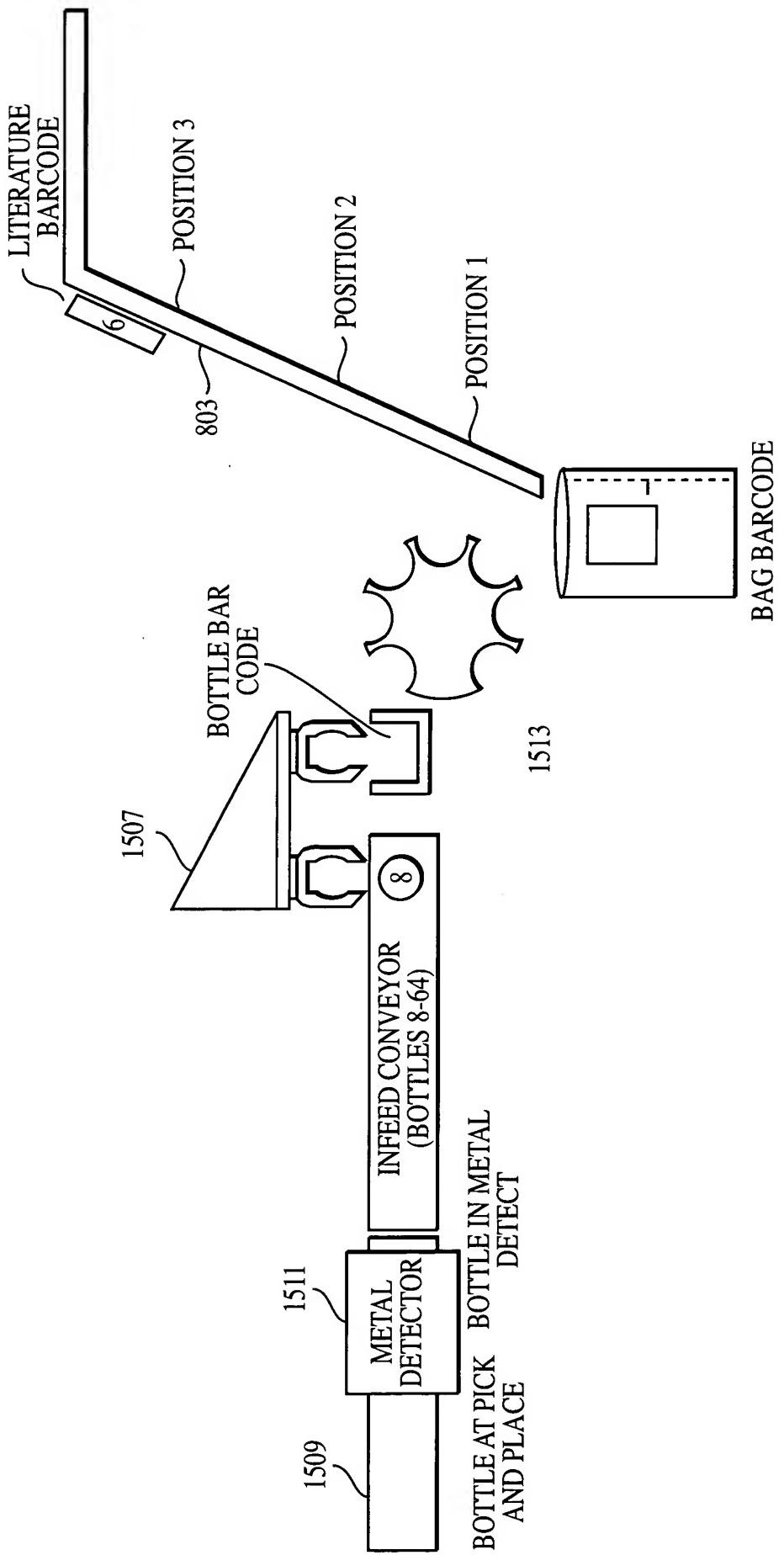


FIG. 17

FIG. 18

1801

MERCK-MEDCO RX SERVICES ONE MILLENNIUM DRIVE WILLINGBORO, NJ 08046		PHONE: 1-800-123-4567	DEA#: 23456789	MAY CAUSE DROWSINESS. ALCOHOL MAY INTENSIFY THIS EFFECT. USE CARE WHEN OPERATING A CAR OR DANGEROUS MACHINERY.
NAME: JOHN Q. PUBLIC:		DR. Smith	RX: 0123456789	IMPORTANT FINISH ALL THIS MEDICATION UNLESS OTHERWISE DIRECTED BY PRESCRIBER.
Take one tablet after each meal and one before bedtime.				TAKE MEDICATION ON AN EMPTY STOMACH 1 HOUR BEFORE OR 2 TO 3 HOURS AFTER A MEAL UNLESS OTHERWISE DIRECTED BY YOUR DOCTOR.
Drug Name MFG: MERCK RPH C Wsngt	10mg DISCARD AFTER 12/01	Tablet ID ORDER AFTER 20020715	NO REFILLS	COPIRIGHT PHARMEX 2000 DO NOT TAKE DAIRY PRODUCTS, ANTACIDS, OR IRON PREPARATIONS WITHIN ONE HOUR OF THIS MEDICATION.
GENERIC SUBSTITUTION FOR CODINE		QTY: 90 Bottle 1 of 1	AOC 1 17:42:55	
CAUTION: DO NOT USE WITH ALCOHOL OR NON-PRESCRIBED DRUGS WITHOUT CONSULTING THE PRESCRIBING PRACTITIONER				

Please Open
Here To View
The Patient
Label

25000018010022

John Q. Public



01234567891234

JOHN Q. PUBLICXXXXXX

Please Open Here
To View The
Patient Label

1803



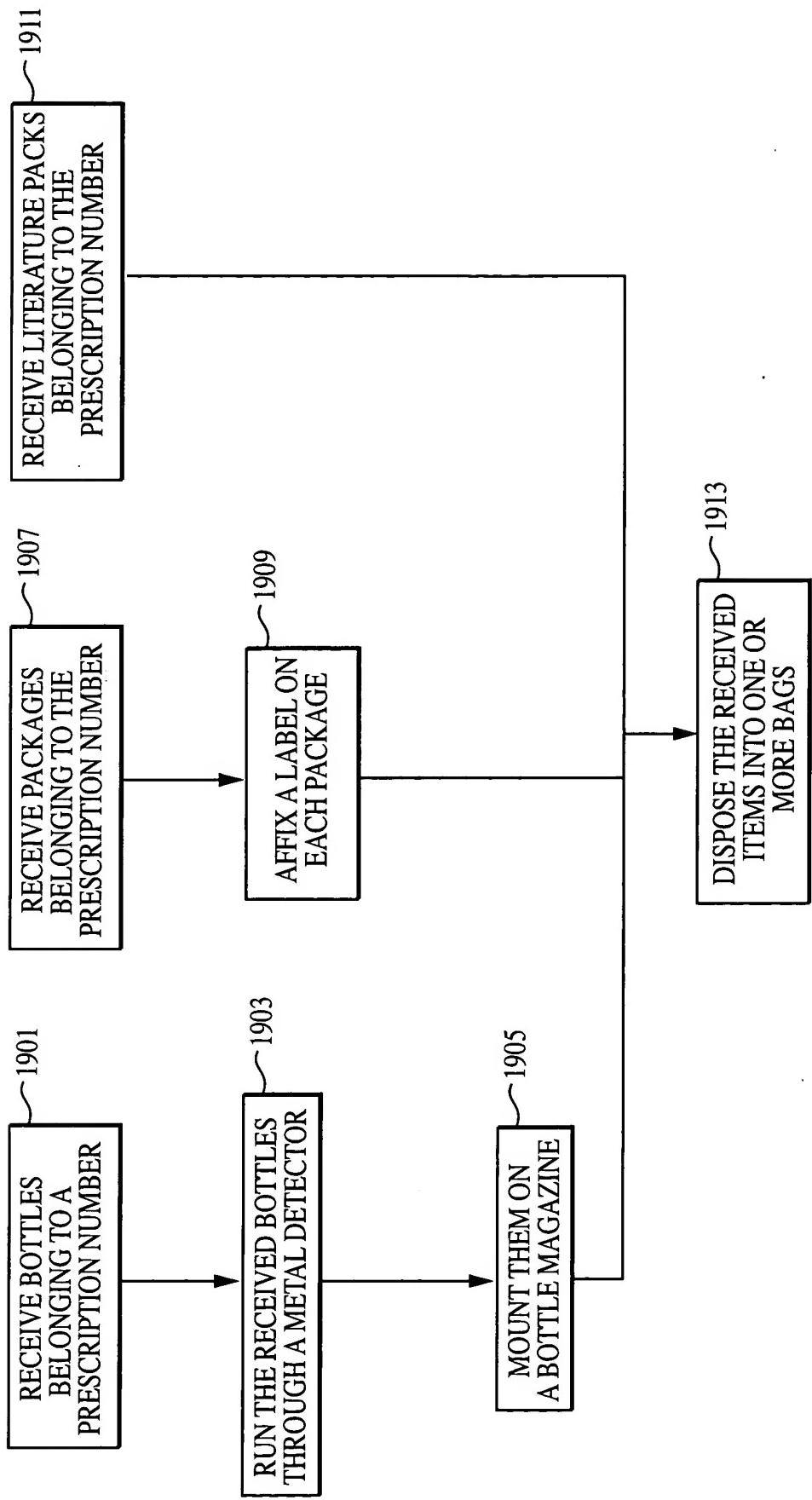
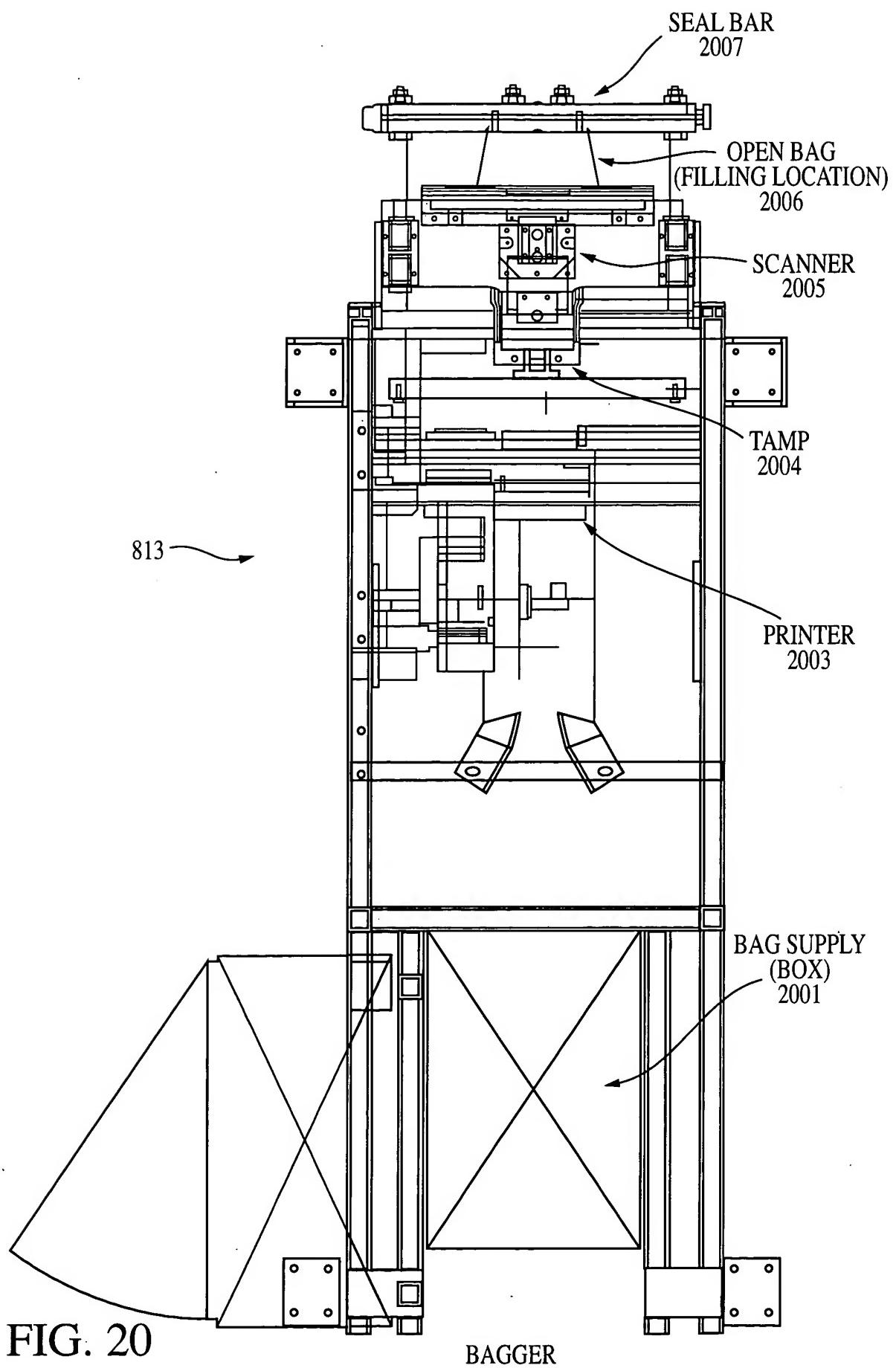


FIG. 19



CONSOLIDATION MODULE OVERVIEW

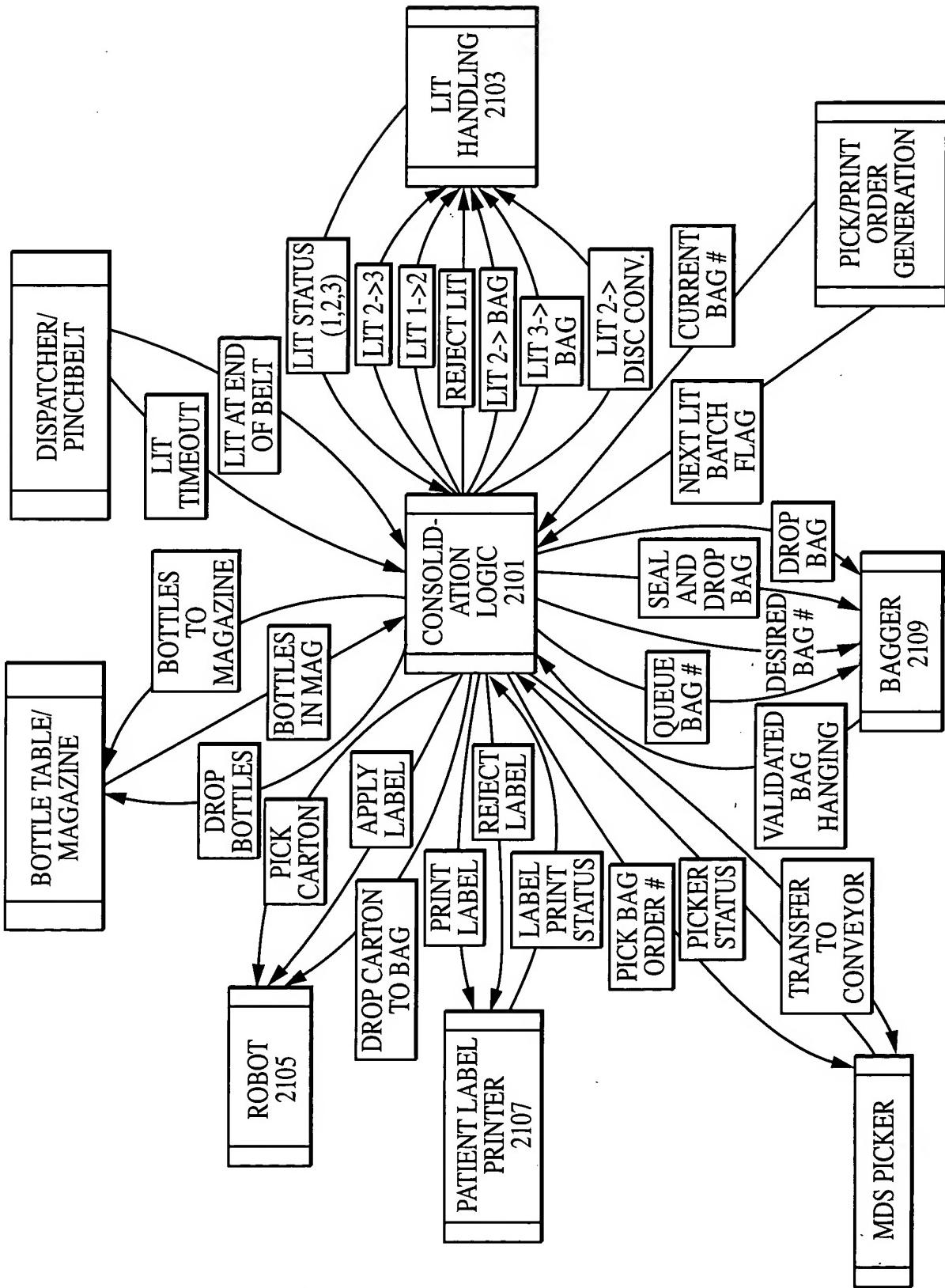
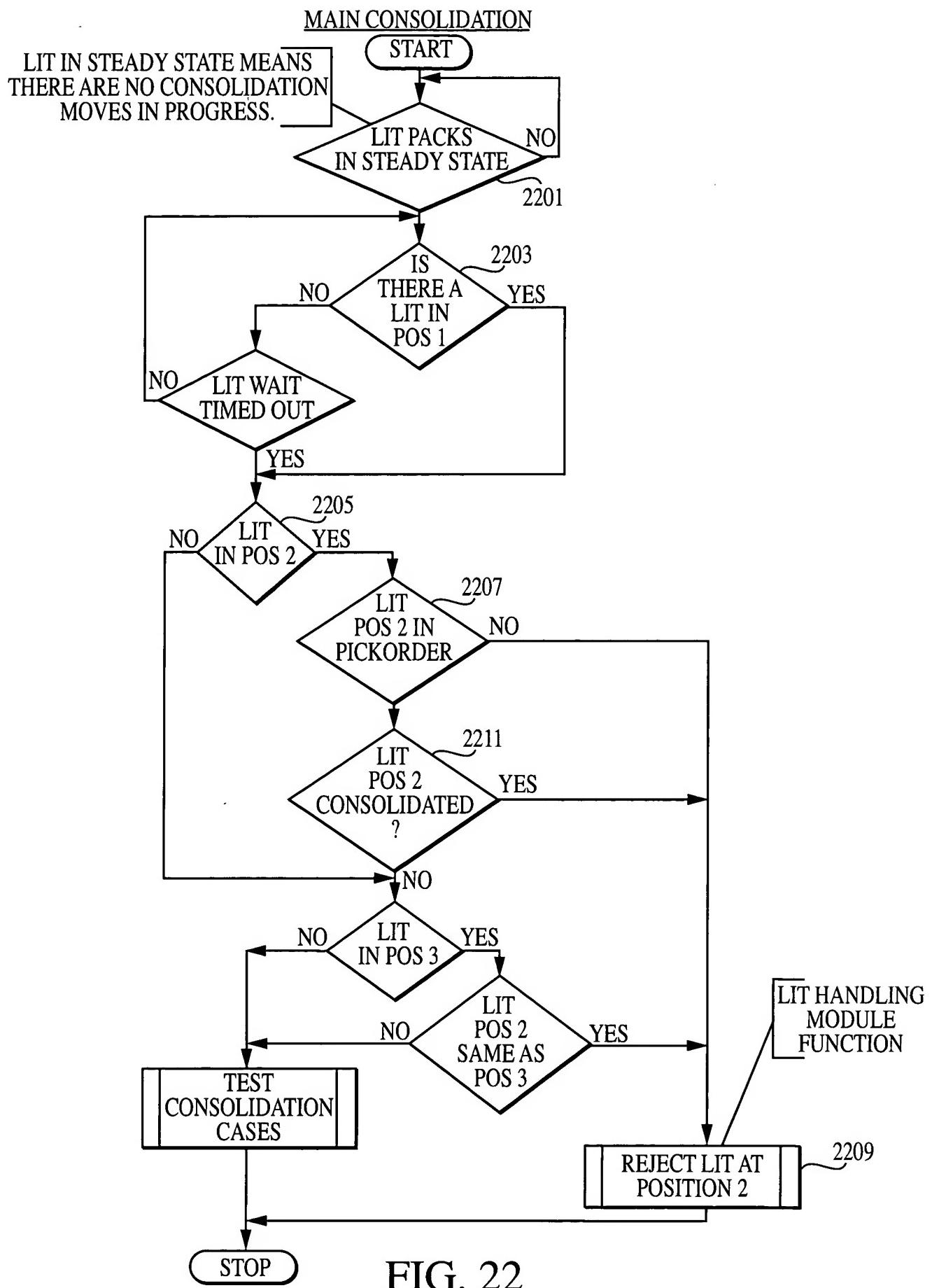


FIG. 21



CONSOLIDATION CASE 1:
DROP LIT ONLY TO DISCHARGE CONVEYOR

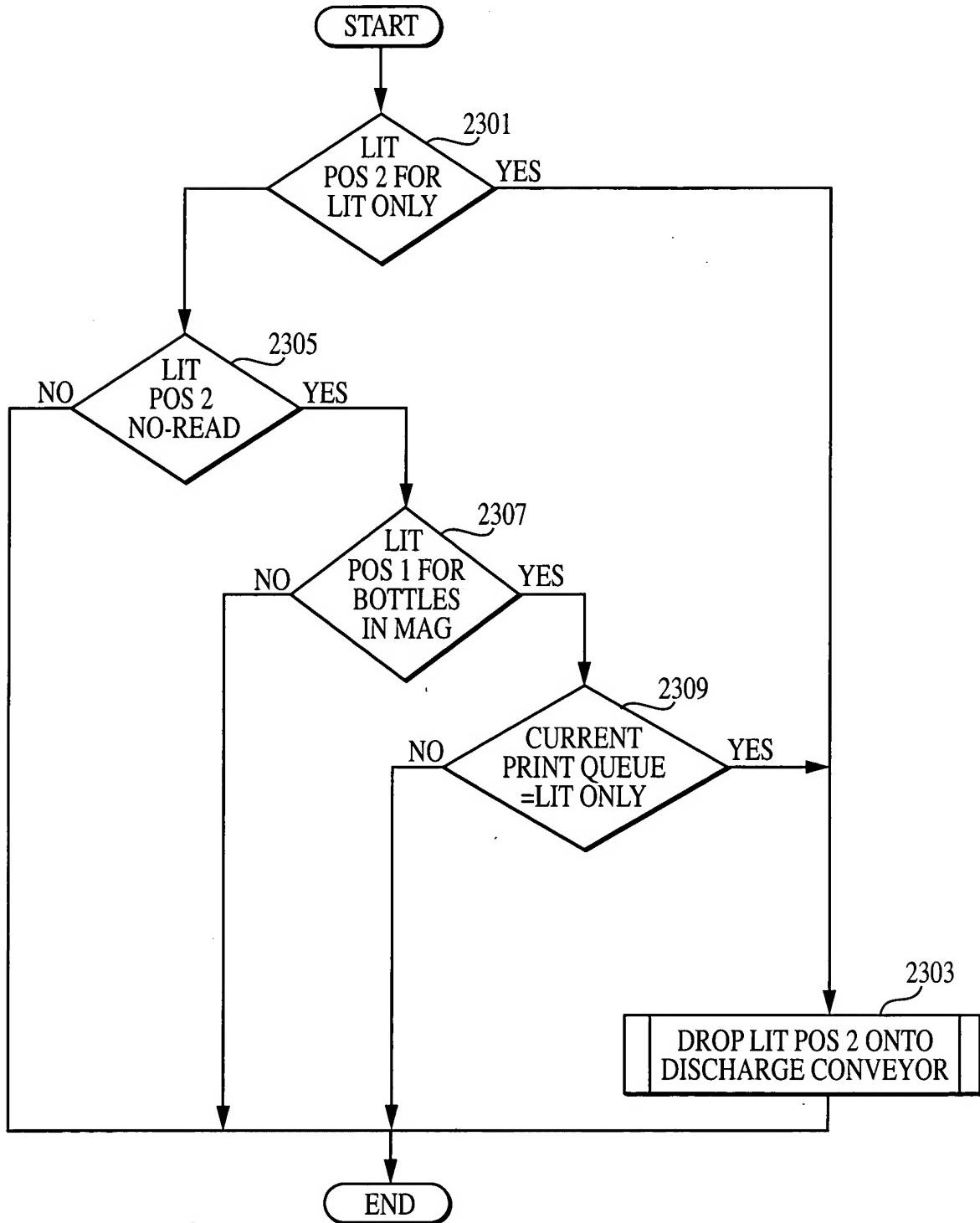


FIG. 23

CONSOLIDATION CASE 2:
DROP LIT POSITION 2 INTO BAG

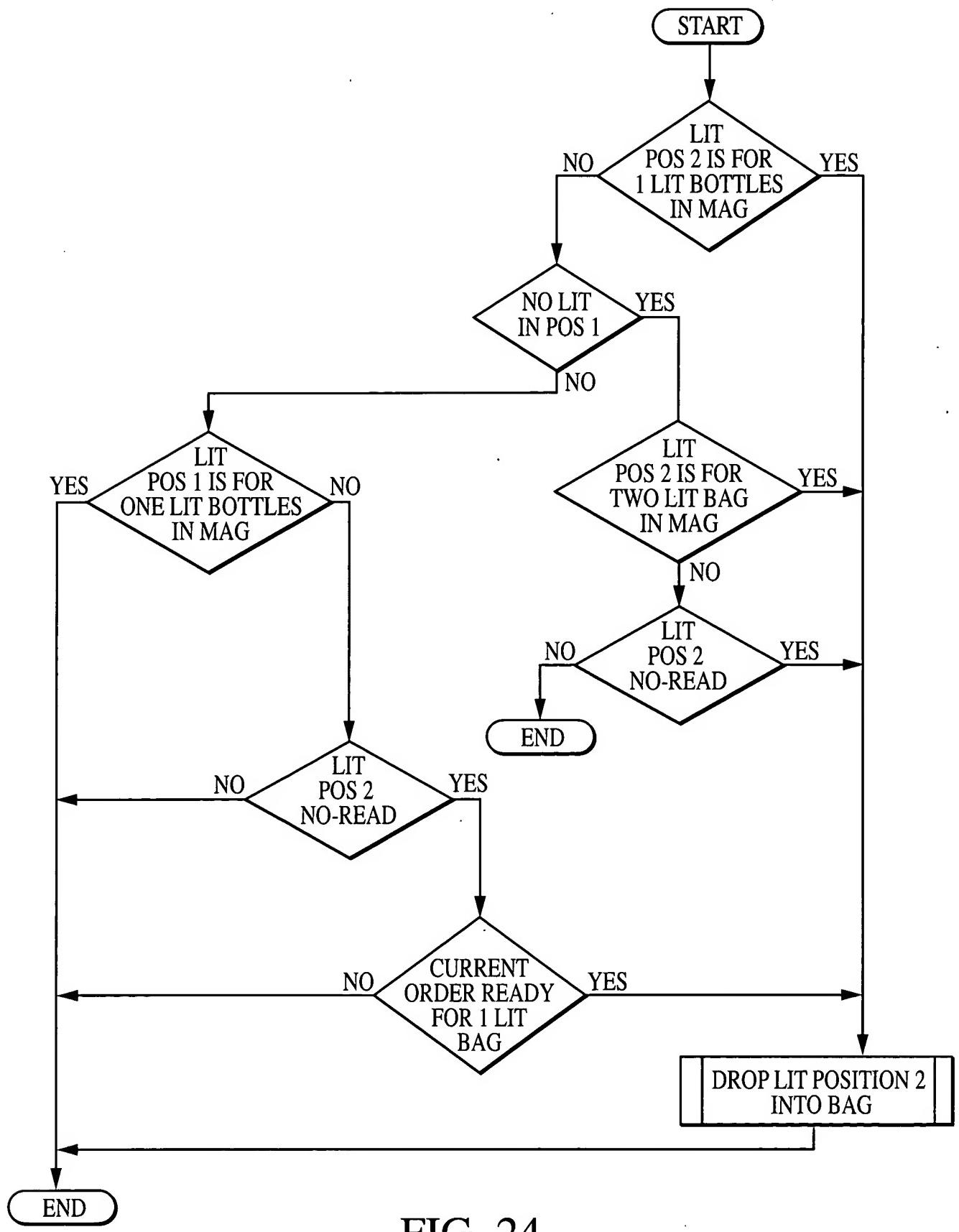
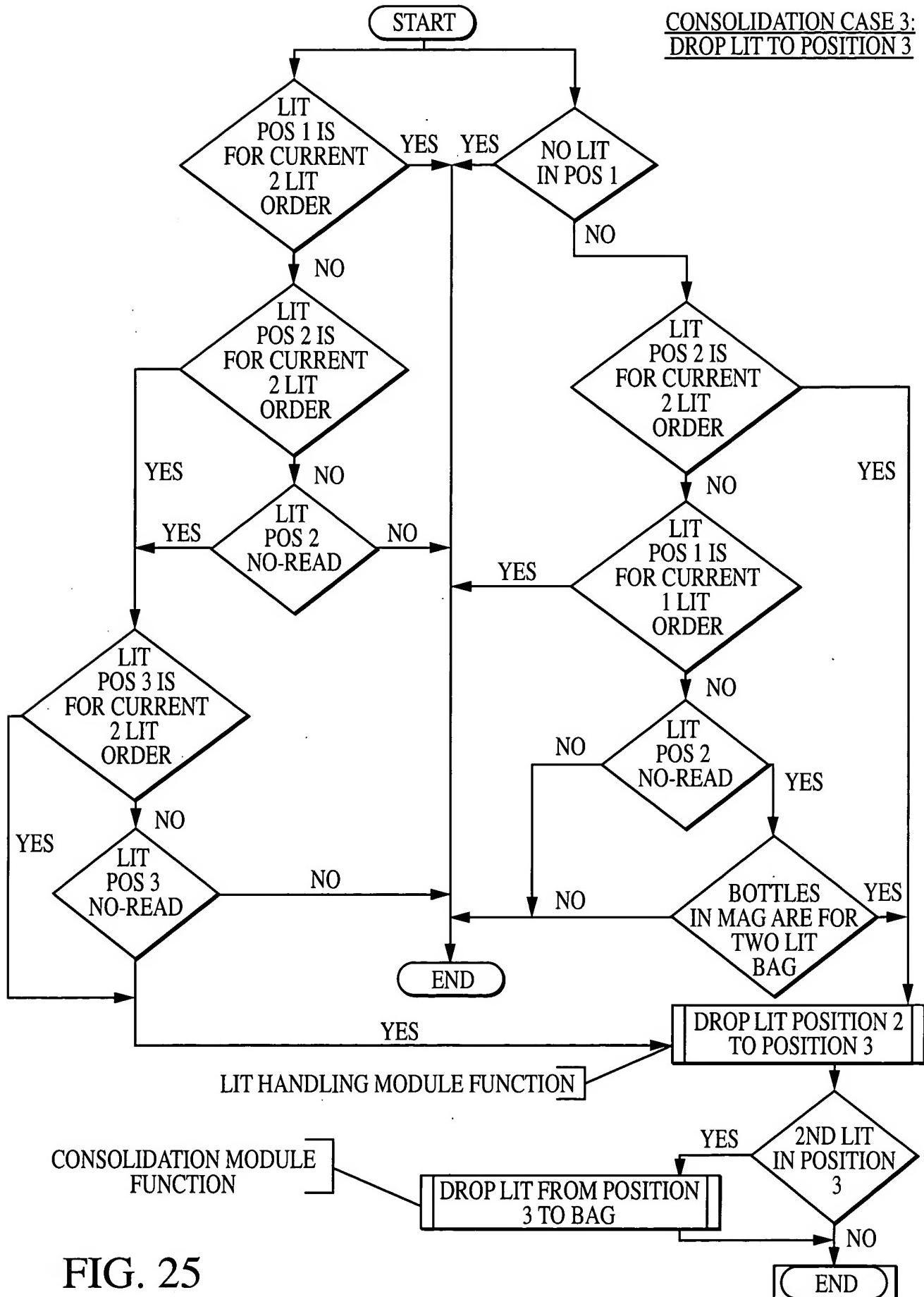
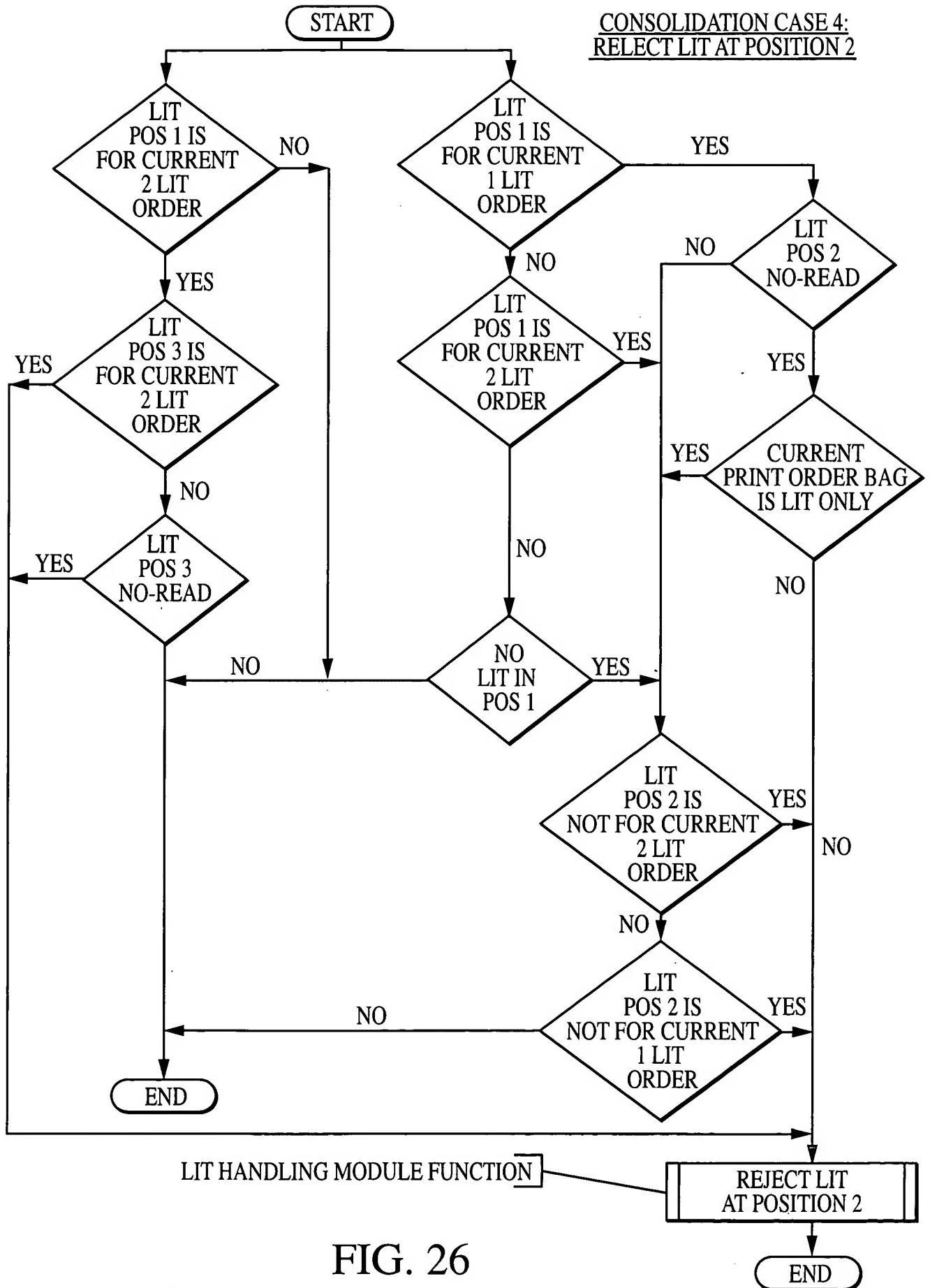


FIG. 24





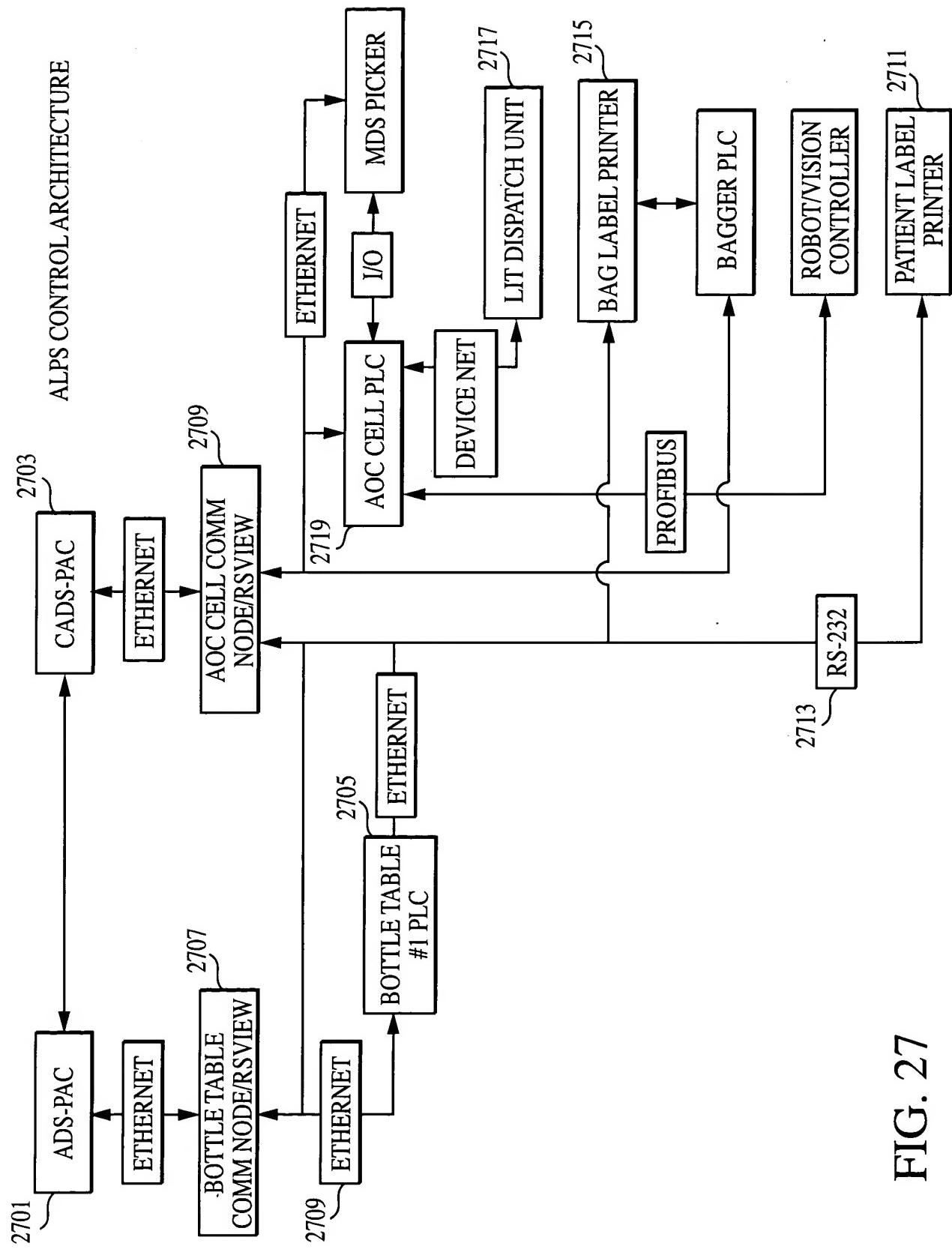
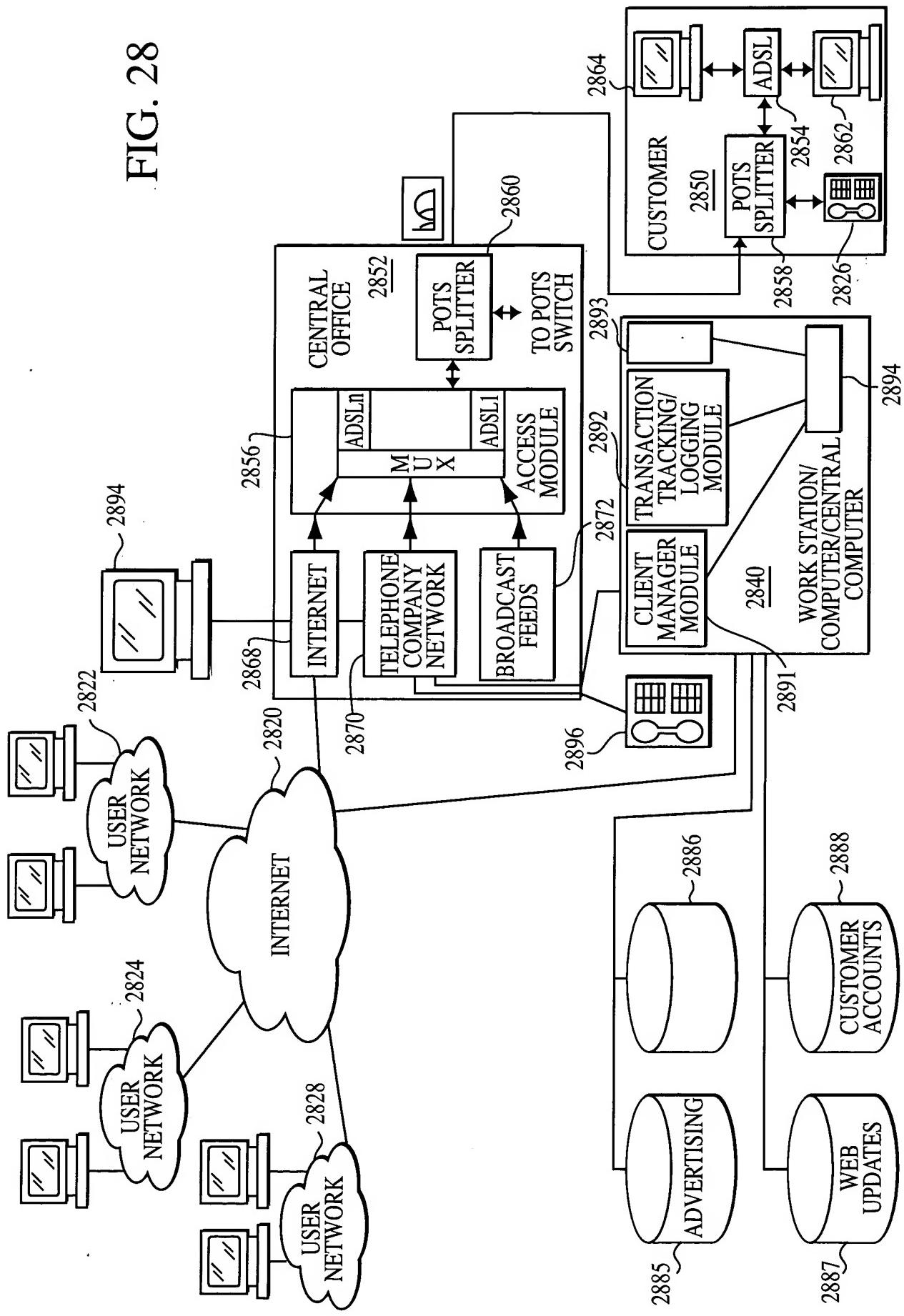


FIG. 27

FIG. 28



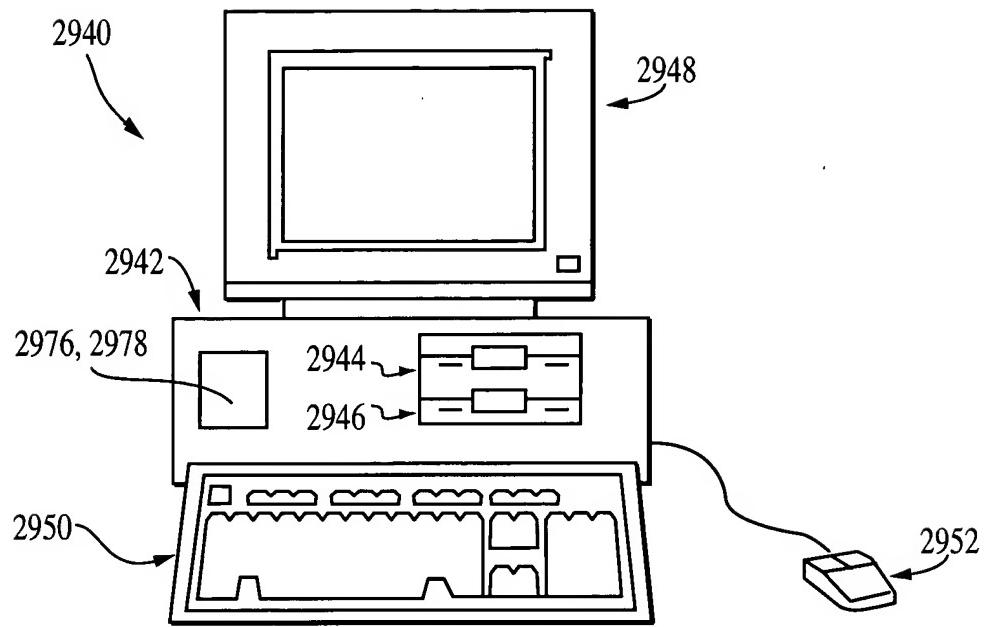


FIG. 29

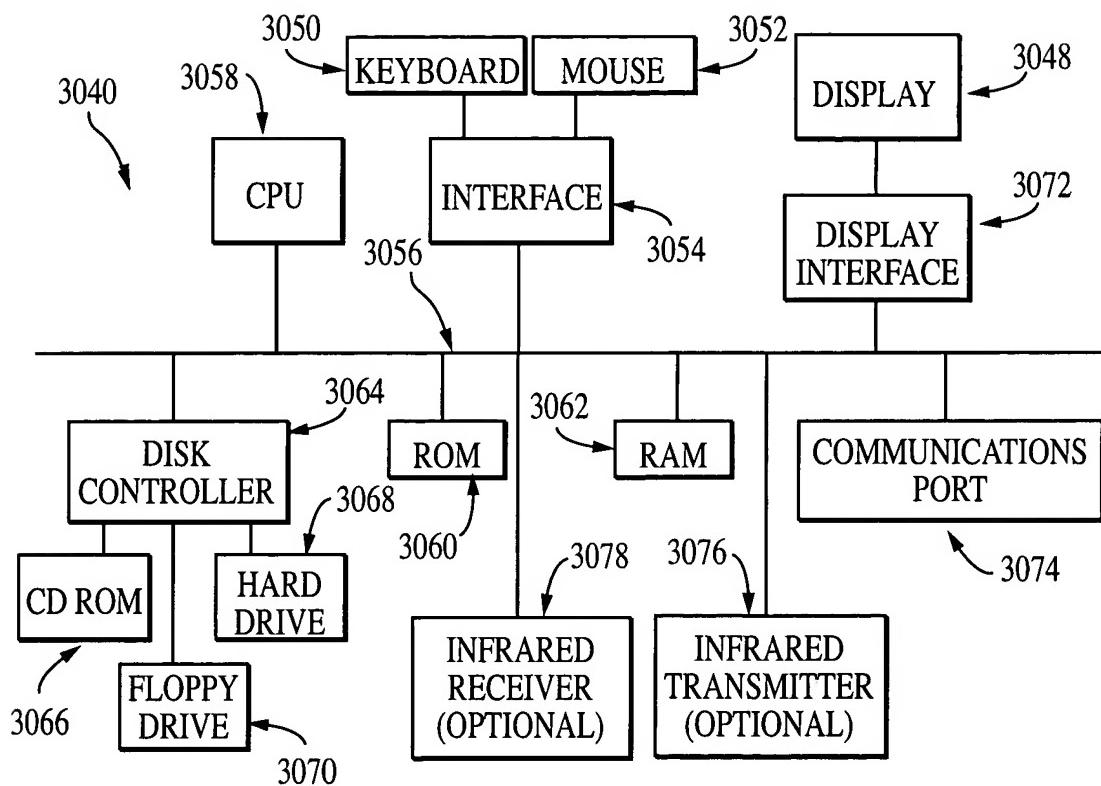


FIG. 30

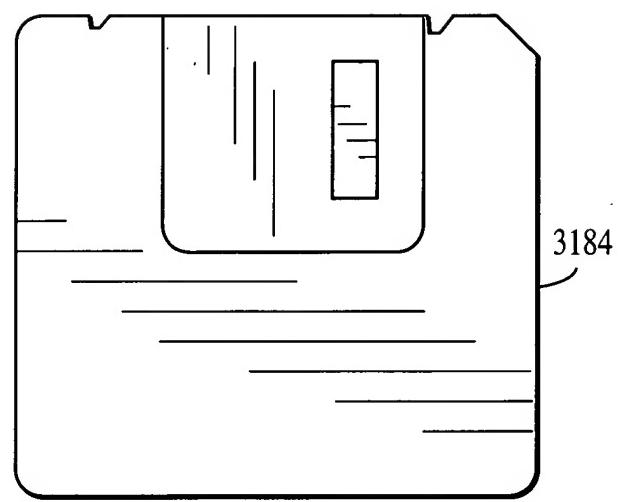


FIG. 31